DOORS 2013/14 Highlights of Architecture





Europe's No. 1 Window Brand



As Europe's leading window brand we offer our customers trendsetting solutions for windows and doors.

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Design styles



Overview of doors



Thermal insulation

Soundproofing





Profile construction

depth

Accessories





Quality – 100 % made in Austria



TRAUN/UPPER AUSTRIA UPVC window, insulating glass and aluminium production

SARLEINSBACH/UPPER AUSTRIA UPVC window and insulating glass production, extrusion

LANNACH/STYRIA Timber/aluminium production

BRAND-LEADING, TECHNOLOGICALLY CLEVER AND SUSTAINABLE SOLUTIONS

Internorm's quality products have been developed and produced 100 % in Austria for more than 80 years in the three state-of-the-art production sites; Traun, Sarleinsbach and Lannach.

The 1,800 employees in Europe are specialists with a great love for detail and a passion for inventiveness. This can be seen in the tremendous width and depths of our product range and the leading market position in highly thermally insulating door and window systems. Internorm takes the lead in state of the art technology due to its quality and innovations strategy.

When choosing an Internorm product – be it an entrance door made of aluminium or timber/aluminium, a window made of UPVC, UPVC/aluminium or timber/aluminium, or sun and insect protection systems – you are opting for innovative technology, sophisticated design and a sustainable investment. The "Master Plan" lies completely in our own hands – starting from research and development, to our own extrusion, glass production and most modern and sophisticated manufacturing technology, to our logistics.

Each Internorm product is made to measure and manufactured according to your individual requirements. It is seamlessly documented with its own so-called "identity no". This is why Internorm provides you with unique, brand-leading product quality and comprehensive warranties.

TRUST EUROPE'S NO. 1 WINDOW BRAND!



Mag. Christian Klinger, Mag. Anette Klinger, DI (FH) Stephan Kubinger, MBA

We operate internationally and are Europe's no.1 leading window brand. We employ more than 1,800 members of staff. Already, more than 20 million window and door units – 100% "Made in Austria" – have left out three production sites in Traun, Sarleinsbach and Lannach. From the invention of the UPVC window, up until the current high-tech and high-design innovations, our family company has been setting high standards all across Europe. Together with more than 1,250 distribution partners in 20 different countries, we guarantee you brand leading product quality and a high level of service.

Apart from the exterior and interior appearance of a building, the highlights of architecture like windows and doors are of paramount importance to enable you to achieve your dream house. Wouldn't everyone like to live in such a way that matches their lifestyle and reflects their personality best? With Internorm you will find ideal solutions for your windows, doors, sun and insect protection which will match your lifestyle and way of living perfectly.

The three design styles studio, home and ambiente are reflected through their individuality, diversity and comfort.

Sales of more than 20 million window and door units convey a very clear message: Internorm stands for **quality, trust and innovative strength.**

Put your trust and invest in Internorm windows and doors for a better quality of life, higher security and increase the value of your home!



The architecture of a building reflects the people who live in it. Internorm is connecting people and buildings and can therefore offer individual styles of living to suit each need. With Internorm windows and doors you can fulfil your desires to have your ultimate dream house.

To help you find a window solution which meets your criteria for architecture, design and comfort perfectly amidst the many possibilities in shape, colour and material, you can choose from three different Internorm design styles: studio, home and ambiente.

Therefore the question:

IN WHICH BUILDING DO YOU FEEL AT HOME?

DesignStyles



Studio

<mark>studio</mark> follows a very clear line in its design. This style with its cutting edge shapes and diminished appearance gives a contemporary and modern feel.



home

pure

home pure meets the demands for a modern and straight-lined style creating bright living environments.

soft

home soft feels friendly and cosy and offers many design varieties – from elegant to playful.



ambiente stands out with its traditional shapes – timeless classical and elegant. Its composition is elaborately designed and conveys a homely feel.





Clear shapes and diminished appearance of studio doors fit perfectly with the architecture of your building. The large surface-flush systems emphasize your exceptional living style.

There are no limits to your creativity - surfaces and colours can also be chosen according to your individual taste. Also available in the studio accessories: Handles, colours and glass types. All studio doors made of timber/aluminium and aluminium can be found in the following overview of doors.







The straight-lined square shapes and modern design of the home pure doors underline the architecture of your building. The square-edged systems adapt perfectly to your purist style of living.

There are no limits to your creativity – surfaces and colours allow plenty of room for individualisation. Also available in the home pure accessories: Handles, colours and glass types. All home pure doors made of timber/aluminium and aluminium can be found in the following overview of doors.

DesignStyles







H ambiente IDEAL FOR THE TRADITIONALIST

Classic shapes and the traditional design of the ambiente doors characterise the architecture of your building. The classic-elegant, profiled Internorm door systems underline the unique character of your home.

There are no limits to your creativity – surfaces and colours allow plenty of room for individualisation. Also available in the ambiente accessories: Handles, colours and glass types. All ambiente doors made of timber/aluminium and aluminium can be found in the following overview of doors.



Harmonic shapes and the soft-line design of the home soft doors characterise the architecture of your building. The rounded profile system shapes adapt perfectly to your living style.

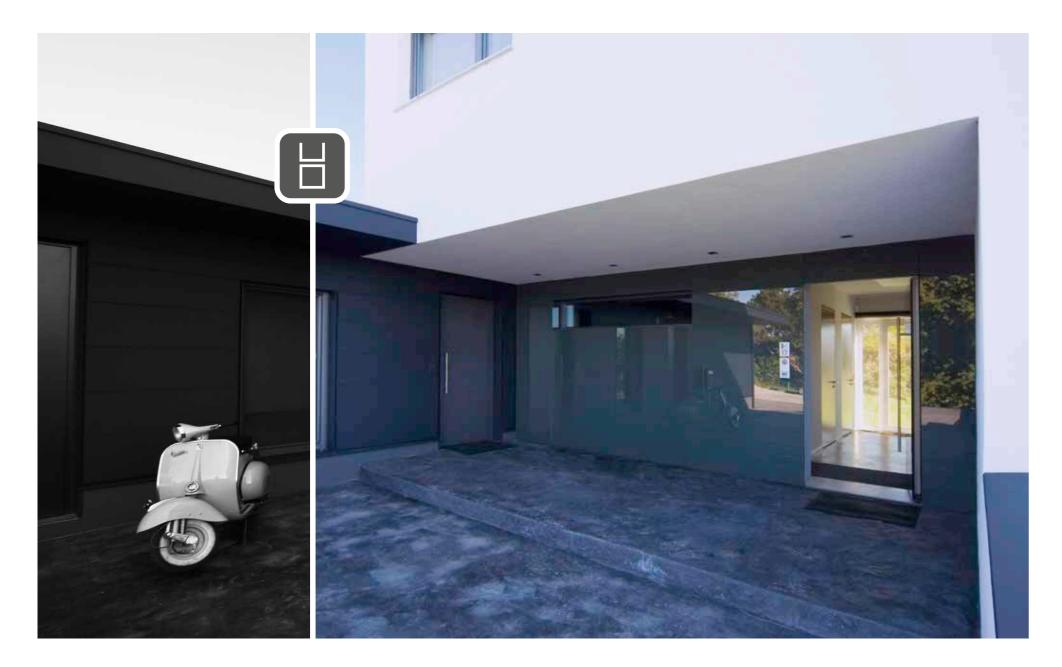
There are no limits to your creativity – surfaces and colours allow plenty of room for individualisation. Also available in the home soft accessories: Handles, colours and glass types. All home soft doors made of timber/aluminium and aluminium can be found in the following overview of doors.

Material	Timber/aluminium							
System	HT 410	HT 400	HT 400	HT 400	HT 300	HT 300	HT 300	
Style	studio	home pure	home soft	ambiente	home pure	home soft	ambiente	
Design	flush	square-edged	profiled	profiled	square-edged	profiled	profiled	
Thermal insulation	★ ★ ★ ★ ★ U _D = 0.58 W/m ² K	$\bigstar \bigstar \bigstar \bigstar \bigstar$ U _D up to 0.73 W/m ² K	$\star \star \star \star \star$ U _D up to 0.73 W/m ² K	$\star \star \star \star \star$ U _D up to 0.73 W/m ² K	$\bigstar \bigstar \bigstar \bigstar \bigstar \bigstar$ U _D up to 0.74 W/m ² K	$\star \star \star \star \star$ U _D up to 0.74 W/m ² K	$\bigstar \bigstar \bigstar \bigstar \bigstar \\ U_{D} \text{ up to 0.74 W/m}^{2}\text{K}$	
Soundproofing	★ ★ ★ ★ ★ up to 37 dB	★ ★ ★ ★ ★ up to 33 dB	★ ★ ★ ★ ★ up to 33 dB	★ ★ ★ ★ ★ up to 33 dB	★★★★★ up to 28 dB	★★★★★ up to 28 dB	★★★★★ up to 28 dB	
Security	★★★★★ up to WK2	★ ★ ★ ★ ★ up to WK2	★★★★★ up to WK2	★★★★★ up to WK2	★★★★★ up to WK3	★★★★★ up to WK3	★★★★★ up to WK2	
Locking	★★★★★ multi-point locking	★★★★★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	★★★★★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	★★★★★ multi-point locking	
Profile construction depth (in mm)	121	85.5	93	93	85.5	93	93	
Page reference	page 13	page 35	page 85	page 127	page 47	page 95	page 135	

Overview of doors

Aluminium									
AT 410	H 400	AT 400	AT 300	AT 300	AT 300	AT 200	AT 200	AT 200	
studio	home pure	ambiente	home pure	home soft	ambiente	home pure	home soft	ambiente	
flush	square-edged	profiled	square-edged	profiled	profiled	square-edged	profiled	profiled	
$\star \star \star \star \star$ U _D up to 0.78 W/m ² K	$\star \star \star \star \star \star$ U _D up to 0.75 W/m ² K	$\star \star \star \star \star \star$ U _D up to 0.75 W/m ² K	$\bigstar \bigstar \bigstar \bigstar \bigstar$ U _D up to 1.0 W/m ² K	\star \star \star \star \star U _D up to 1.0 W/m ² K	$\bigstar \bigstar \bigstar \bigstar \bigstar \bigstar \bigstar $ U _D up to 1.0 W/m ² K	$\bigstar \bigstar \bigstar \bigstar \bigstar \bigstar \bigstar \bigstar U_{D} \text{ up to } 1.2 \text{ W/m}^2\text{K}$	$\bigstar \bigstar \bigstar \bigstar \bigstar \bigstar \bigstar $ U _D up to 1.2 W/m ² K	$\bigstar \bigstar \bigstar \bigstar \bigstar$ U _D up to 1.2 W/m ² K	
★ ★ ★ ★ ★ up to 36 dB	★ ★ ★ ★ up to 36 dB	★ ★ ★ ★ ★ up to 36 dB	★ ★ ★ ★ ★ up to 35 dB	★ ★ ★ ★ ★ up to 35 dB	★ ★ ★ ★ ★ up to 35 dB	★ ★ ★ ★ up to 40 dB	★ ★ ★ ★ ★ up to 40 dB	* * * * * up to 40 dB	
★★★★★ up to RC2	★★★★ up to RC2	★★★★★ up to RC2	****	****	****	****	****	****	
★★★★★ multi-point locking	★★★★★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	★ ★ ★ ★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	★ ★ ★ ★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	★ ★ ★ ★ ★ multi-point locking	
93	93	93	80	80	80	80	80	80	
page 21	page 59	page 143	page 69	page 105	page 151	page 77	page 115	page 161	





studio HT 410 | Timber/aluminium

SURFACE-FLUSH AND HIGHLY THERMALLY INSULATING

The studio entrance door HT 410 is surface-flush in every detail and equipped with top security.

Internorm studio doors from the **HT 410** range made from timber/thermal foam/aluminium, are technologically clever solutions and energy efficient.

These doors stand out through their perfectly shaped, completely surface-flush exterior and interior design – from frame to sash to concealed door hinges and flush integrated recessed handles and cylinder key hole cover plates.

TRENDSETTING ADVANTAGES

- Highly thermally insulating thermal timber/thermal foam/aluminium composite system, $U_{\rm D}\,up$ to 0.58 W/m²K
- Modern, completely surface-flush design, concealed door hinges
- Construction depth 121 mm
- High security up to resistance class WK2





FULLY CONCEALED DOOR HINGES

Perfect design up to the door hinges – contrary to conventional door hinges (image on the right) these are fully concealed (image on the left).

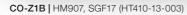


studio



GA-B0B | M916, SGF18 (HT410-13-001)





studio HT 410 | Timber/aluminium



GA-G0B | HM113, RAL6027, SGF16 (HT410-13-004)

GA-F0B | HFM13, SGF18 (HT410-13-005)

GA-H2B | HM716, MSG10 (HT410-13-006)

studio

Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **HT 410** door series



GLASS HANDLES



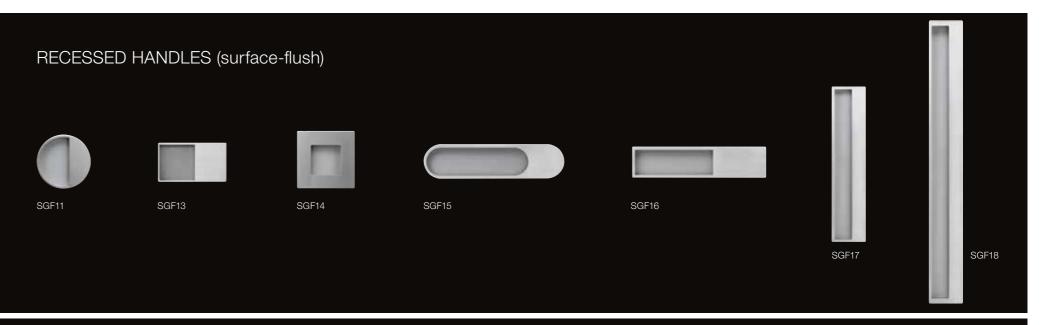




More attractive designer handles are available from your nternorm distribution partner.

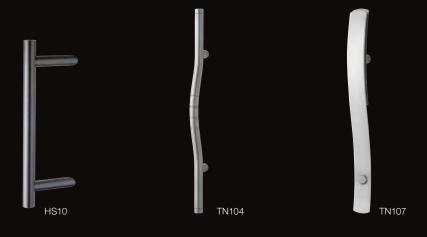
Display of handles is not proportional relative to their size.

studio HT 410 | Accessories





PUSH HANDLES



Colours

Matching your timber/aluminium entrance door **HT 410** there is a large selection of colours for you to choose from.



SURFACES & COLOURS – INTERNAL SIDE OF DOOR

Timber

Standard colours spruce, varnished



Standard colour spruce, opaque



Standard colours larch, varnished

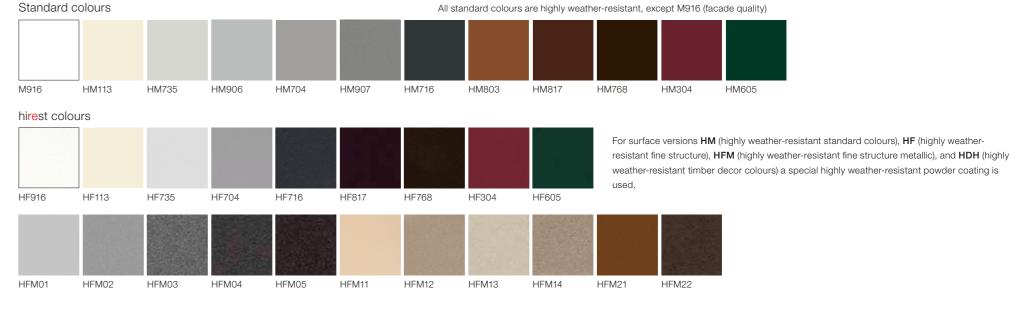


For print and production reasons, colour and pattern deviations between images in the Door book and the original products are possible. Your Internorm distribution partner will gladly show you original colour samples. Special colours A variety of design possibilities is offered by the Internorm RAL colour range.



studio HT 410 | Accessories

SURFACES & COLOURS - EXTERNAL SIDE OF DOOR



HDS colours

Intensive colour appearance, however colour tolerances are possible.



Stainless steel colours



EL01EL02Stainless steelStainless steelmatt lookgloss look

Metallic decor colours



Timber decor colours



Light brown Medium brown Dark brown Light grey



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.





studio AT 410 | Aluminium

SURFACE-FLUSH AND PERFECTLY SHAPED

The studio entrance door AT 410 is surface-flush in every detail and equipped with top security.

Internorm studio doors from the **AT 410** range made of aluminium are technologically clever solutions and energy efficient.

These doors stand out through their perfectly shaped, completely surface-flush exterior and interior design – from frame to sash to concealed door hinges and flush integrated recessed handles and cylinder key hole cover plates.

TRENDSETTING ADVANTAGES

- Excellent thermal insulation U_D up to 0.78 W/m²K
- Completely surface-flush design outside and inside
- Concealed door hinges
- Construction depth 93 mm
- High security up to resistance class RC2

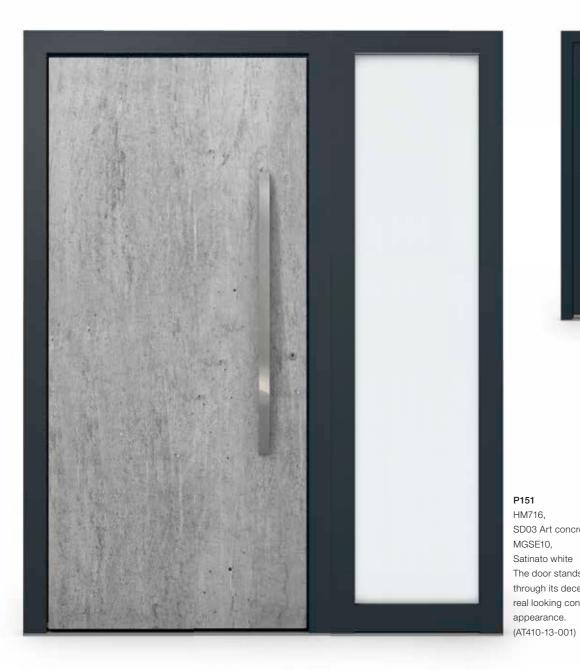




SURFACE-FLUSH Handle and key hole cover plate fit in perfectly with the surface-flush design.









studio AT 410 | Aluminium





studio AT 410 | Aluminium





P351-1

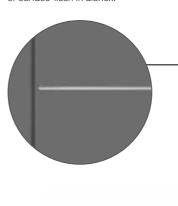
HM704,

MGSE6,

P351-2 HDS01, MGSE8, Heavy duty joiners (AT410-13-012)

Heavy duty joiners

The models P351-1 and P351-2 stand out through their discreet heavy duty joiners. The heavy duty joiners are available either protruding in stainless steel (see image) or surface-flush in alunox.





P351-1 HM907, MGSE08, Heavy duty joiners, Satinato white, Fluted bevel glass RH1E (AT410-13-011)

P351-2 HM716, MGSE08, Heavy duty joiners, Satinato white, Fluted bevel glass RH2E (AT410-13-013)

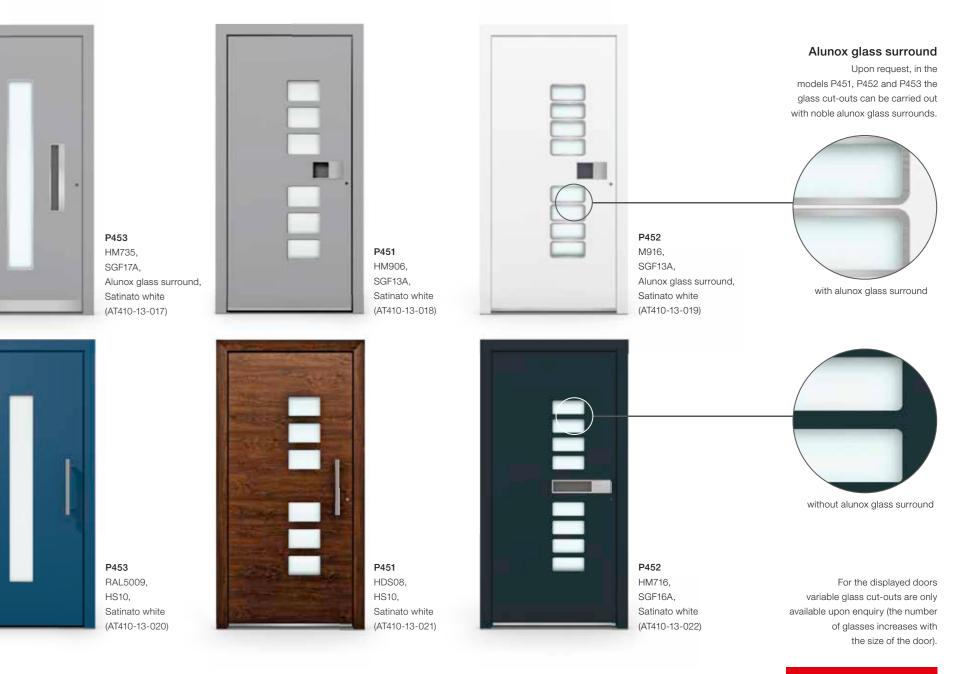
Fluted bevel glass

This serves as visual extension to the two-part heavy duty joiner in model P351-2.



P453 | M916, SGF17A, Alunox glass surround, Satinato white (AT410-13-014) P451 | HM113, SGF13A, Alunox glass surround, Satinato white (AT410-13-016) P452 | RAL1019, TEG15, Alunox glass surround, Satinato white (AT410-13-016)

studio AT 410 | Aluminium



studio

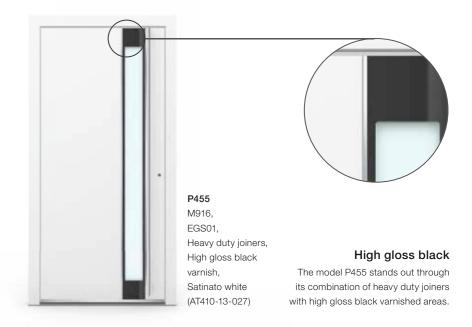


P454 | M916, SGF17A, Alunox frame, Satinato white (AT410-13-023)

P456 | M916, RAL8014, SGF13A, Alunox glass surround, Satinato white (AT410-13-024)

P454 | HM704, SGF17A, Alunox frame, Satinato white (AT410-13-025)

studio AT 410 | Aluminium





P456

M916,

RAL1004, SGF13A,

Alunox glass

Satinato white

(AT410-13-026)

surround,

Alunox glass surround

with alunox glass surround

models P454, P455 and P456 the glass cut-outs can be carried out with noble

Upon request, in the

alunox glass surrounds.



P455 HM716, TEG15, Heavy duty joiners, High gloss black varnish, Satinato white (AT410-13-029)

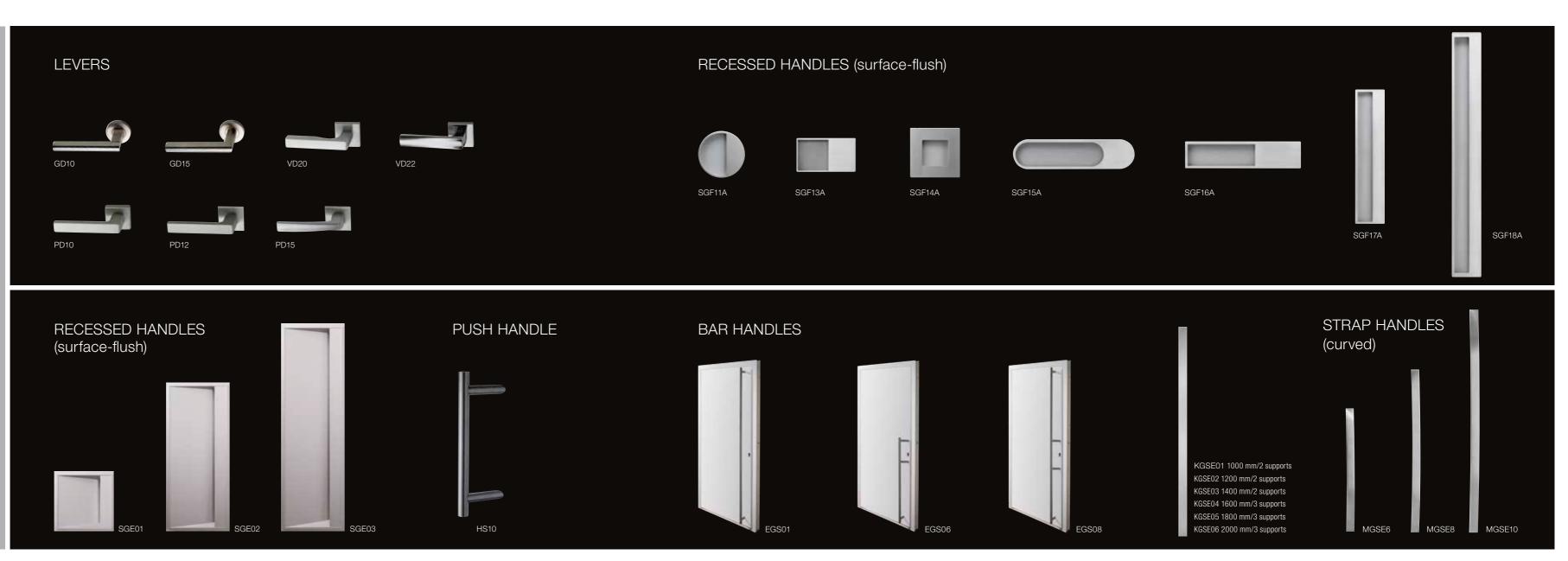


studio

Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **AT 410** door series 

Display of handles is not proportional relative to their size.



studio AT 410 | Accessories

Glass types

SPECIAL GLASS



Satinato white Also available in green and blue

FLUTED BEVEL GLASS

RH2E

RH1E

Colours



SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

Standard colours



All standard colours are highly weatherresistant, except M916 (facade quality)

studio AT 410 | Accessories

SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR



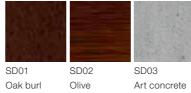


For surface versions HM (highly weather-resistant standard colours), HF (highly weatherresistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder

HDS colours



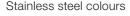
SD colours



Intensive colour appearance, however colour tolerances possible.

A variety of design possibilities is offered by the Internorm RAL colour range.

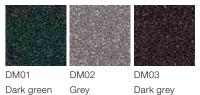
Special colours





EL01 EL02 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



COLOURS - EXTERNAL AND INTERNAL SIDE OF FRAME

Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.





home pure HT 400 | Timber/aluminium

STRAIGHT-LINED AND PASSIVE HOUSE CERTIFIED

home pure **HT 400** entrance doors are technologically clever solutions, they are energy efficient and stand out through their modern, surface-offset (door leaf to door frame) design.

These doors display a square-edged, straight-lined frame as well as an attractive sash design. home pure doors from the **HT 400** range are best suited for low-energy and passive houses through their innovative technologies.

TRENDSETTING ADVANTAGES

- Innovative timber/thermal foam/aluminium composite system, U_D up to 0.73 W/m²K
- Passive house certified (closed door leaf) as standard
- Construction depth 85.5 mm
- High security up to resistance class WK2





BURGLARY-PROOF

The multi-layered plate construction with its special arrangement of the different materials (aluminium and phenol resin layers outside) is suitable for burglary-proof doors (acc. to DIN V ENV 1627).





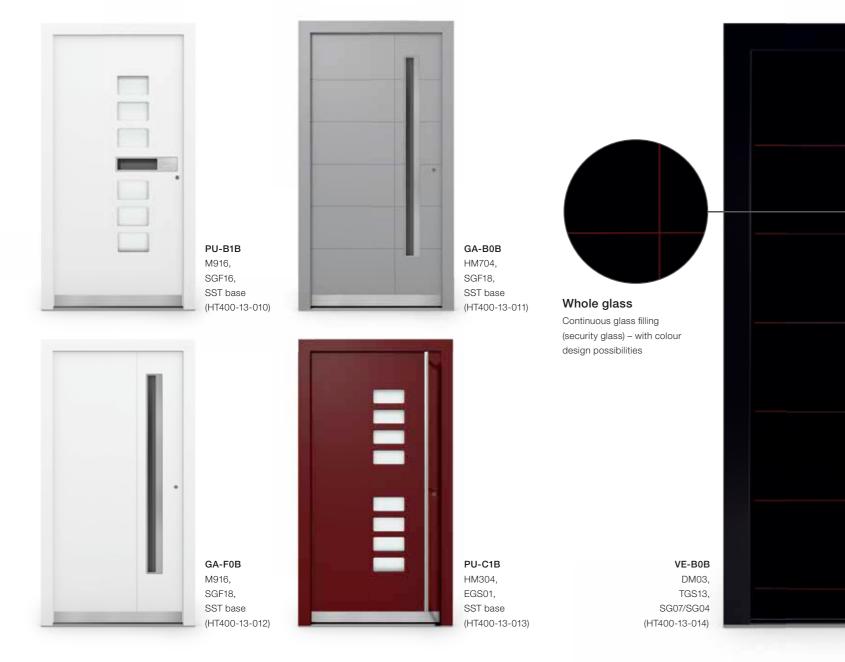
PU-C1B | M916, MGSE10, Satinato white, SST base (HT400-13-001)

PU-F4B | HM906, EGS01, Satinato white, SST base (HT400-13-002)

VE-D0B | EL02, SG07/SG01, TGS15 (HT400-13-003)

home pure HT 400 | Timber/aluminium





199

home pure HT 400 | Timber/aluminium



Handles | levers









GLASS HANDLES



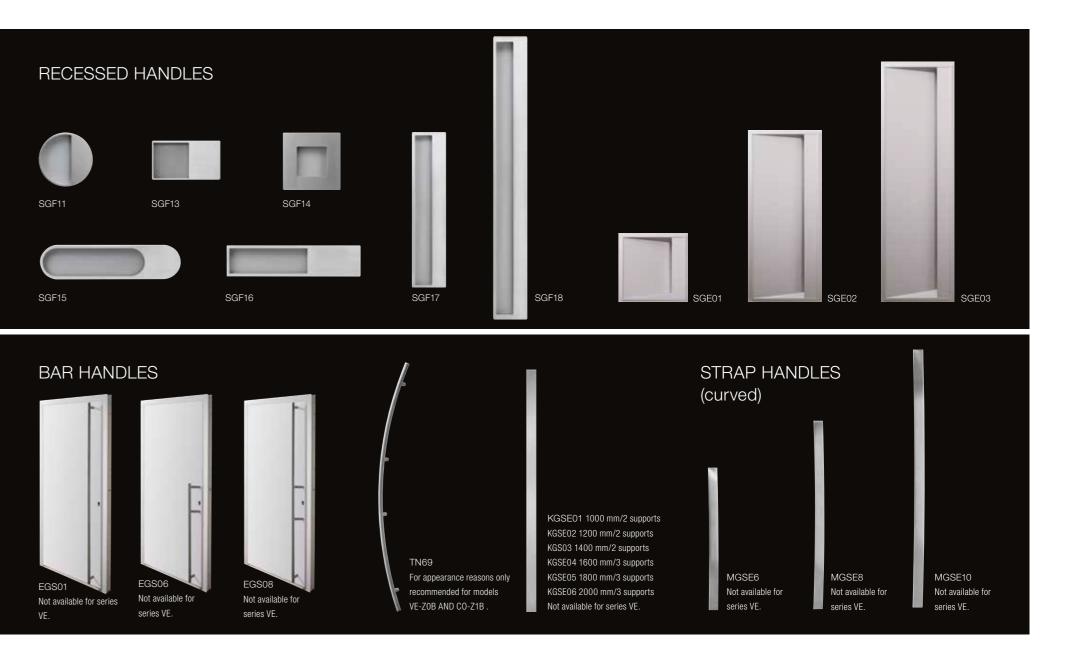


TGS16





home pure HT 400 | Accessories



Colours

SURFACES & COLOURS – INTERNAL SIDE OF DOOR

Timber

Standard colours spruce, varnished



Standard colour spruce, opaque



Standard colours larch, varnished



Special colou A variety of design possibilities if offered by the Internorm RAL colour range.



home pure HT 400 | Accessories

SURFACES & COLOURS - EXTERNAL SIDE OF DOOR



HDS colours

Intensive colour appearance, however colour tolerances are possible.



Stainless steel colours



EL02 EL01 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



Timber decor colours



Light brown Medium brown Dark brown Light grey

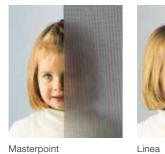


HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

Glass types

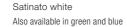


SPECIAL GLASS













GROOVED GLASS



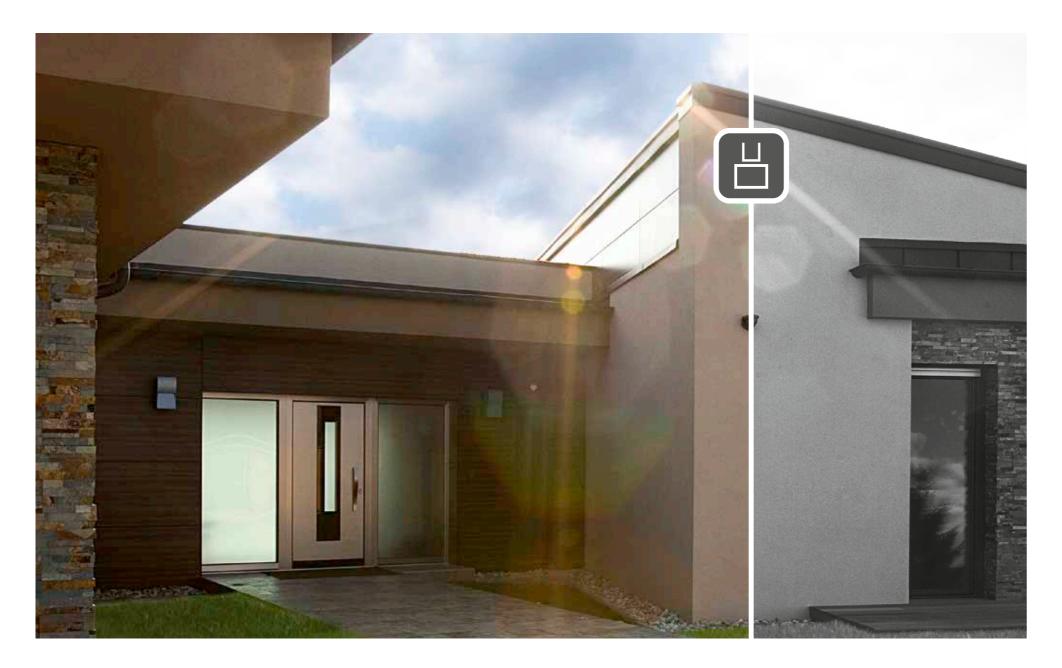
MRI

home pure HT 400 | Accessories









home pure HT 300 | Timber/aluminium

SQUARE-EDGED AND ENERGY EFFICIENT

home pure **HT 300** entrance doors are technologically clever solutions, they are energy efficient and stand out through their modern, surface-offset (door leaf to door frame) design.

The multi-layered plate construction ensures tremendous stability also with extreme weather conditions and high security - up to resistance class 2.

home pure doors from the **HT 300** range are best suited for low-energy and passive houses through their innovative technologies.

TRENDSETTING ADVANTAGES

- Plate construction in material compound phenol and thermal foam, Up up to 0.74 W/m²K
- Passive house certified (closed door leaf) as standard
- Construction depth 85.5 mm
- High security up to resistance class WK3





CONSTRUCTION CONNECTIONS For **passive house fitting,** thermally insulating special profiles in different heights are available.





PU-F4B | M916, EGS01, Satinato white, SST base (HT300-13-001)

PU-C1B | HM907, MGSE10, Satinato white, SST base (HT300-13-002)

FU-A1B | RAL5009, KGSE03, Clear glass, SST base (HT300-13-003)

home pure HT 300 | Timber/aluminium







EGS01,



home pure HT 300 | Timber/aluminium



Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **HT 300** door series







GD10





TGS15

TGS13



TGS16

PUSH HANDLES



More attractive designer handles are available from your Internorm distribution partner.

Display of handles is not proportional relative to their size.

home pure HT 300 | Accessories



Colours



Standard colours



Special colour A variety of design possibilities is offered by the Internorm RAL colour range.

home pure HT 300 | Accessories

SURFACES & COLOURS - EXTERNAL SIDE OF FRAME



For surface versions HM (highly weather-resistant standard colours), HF (highly weatherresistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder

HDS colours

Intensive colour appearance, however colour tolerances possible.



Stainless steel colours



EL02 EL01 Stainless steel Stainless steel gloss look matt look

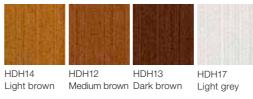
Metallic decor colours



Special colours A variety of design possibilities is offered by the

Internorm RAL colour range.

Timber decor colours

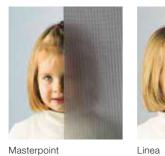


HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

Glass types



SPECIAL GLASS









STEPPED GLASS COLOURS



GROOVED GLASS



MRI

home pure HT 300 | Accessories









home pure AT 400 | Aluminium

PURISTIC AND HIGHLY THERMALLY INSULATING

home pure **AT 400** entrance doors are technologically clever solutions, they are energy efficient and stand out through their modern surface-offset (door leaf to door frame) design.

The two-part door leaf ensures perfect thermal insulation, the special expansion insert provides high climatic stability and the standard 5-point locking guarantees highest security.

home pure doors from the **AT 400** range are best suited for low-energy and passive houses through their innovative technologies.

TRENDSETTING ADVANTAGES

- High-quality aluminium door series with flat appearance on both sides, U_D up to 0.75 W/m²K
- Plate construction with smooth door leaf on both sides
- Construction depth 93 mm
- High security up to resistance class RC2





HIGHEST STABILITY The special door leaf with its high-quality multi-layered construction, ensures highest stability.

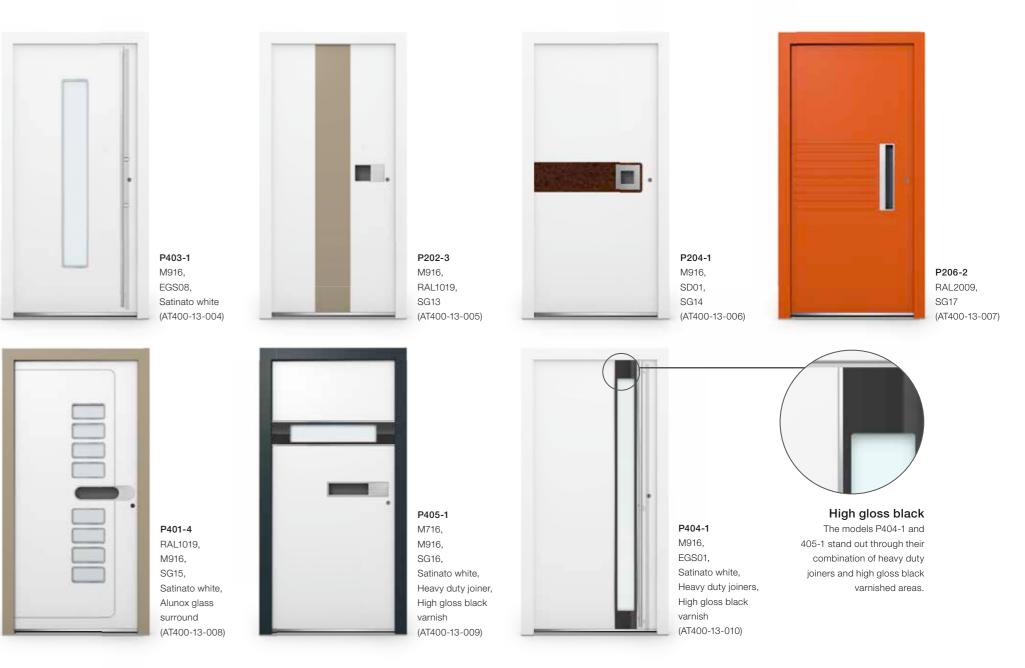




P411-1 | M916, SG13, Satinato white, Heavy duty joiners (AT400-13-001)

P210-1 | RAL1004, SGE03 (AT400-13-002)

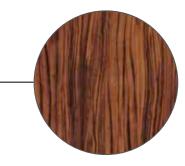
home pure AT 400 | Aluminium



Heavy duty joiners Heavy duty joiners are available as P303-1, either protruding in stainless steel or HM716, surface-flush in alunox. P414-1 HDS01, P202-2 M916, M916, SG16, KGSE05, HM716, ____ Heavy duty SG17 Satinato white joiners (AT400-13-011) (AT400-13-012) (AT400-13-013) _____ -P413-1 P407-1 HM906, P408-1 RAL1019, MGSE10, HM907, SG17, Satinato white, M916, Satinato white, SG16, Alunox glass Alunox glass Satinato white surround surround (AT400-13-014) (AT400-13-015) (AT400-13-016)

P302-4, HM716, SG13, Heavy duty joiners (AT400-13-017)

home pure AT 400 | Aluminium



Special decor colours (SD) Emphasize unique features with olive (image) and oak burl.







P302-2,

MGSE10,

joiners

Heavy duty

(AT400-13-021)

HDS01,





P412-1, RAL1019, EGS01, Satinato white (AT400-13-022)



(AT400-13-023)



Handles | levers



LEVERS

VD22

PD10



PD12



PD13



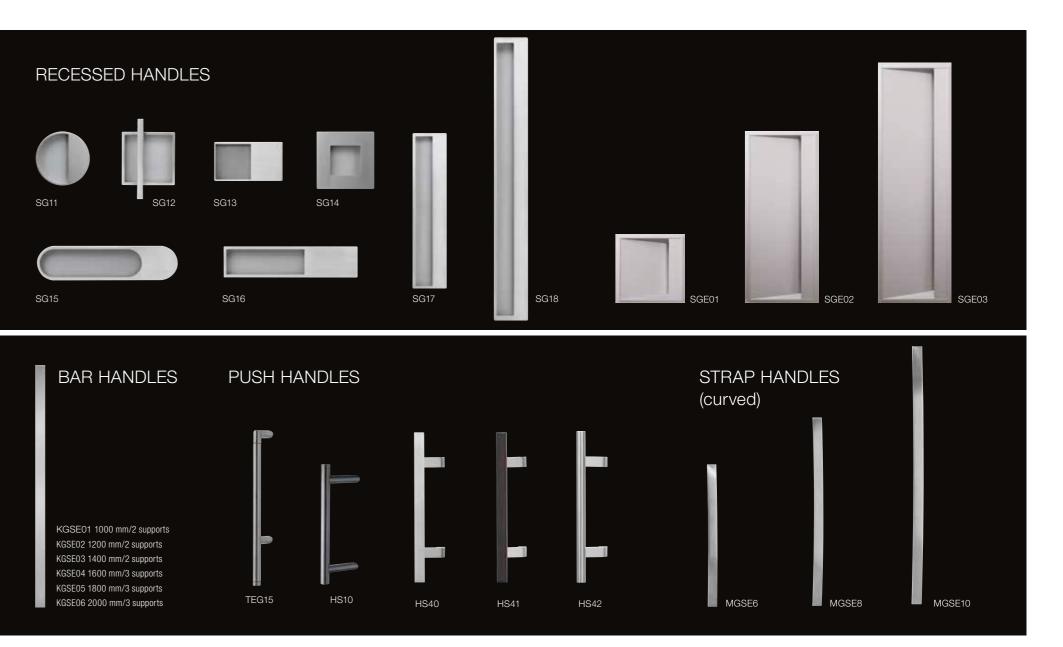




PD15



home pure AT 400 | Accessories



Glass types

SPECIAL GLASS



Satinato white Also available in green and blue

FLUTED BEVEL GLASS RH1E RH2E

Colours



SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

Standard colours



All standard colours are highly weatherresistant, except M916 (facade quality)

home pure AT 400 | Accessories

SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

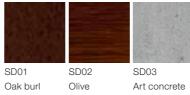


For surface versions HM (highly weather-resistant standard colours), HF (highly weatherresistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder

HDS colours



SD colours



Special colours

Intensive colour appearance, however colour tolerances are possible.

A variety of design possibilities is offered by the Internorm RAL colour range.

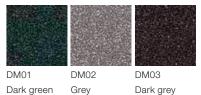


Stainless steel colours



EL01 EL02 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



COLOURS - EXTERNAL AND INTERNAL SIDE OF FRAME

Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.



home pure AT 300 | Aluminium

STRAIGHT-LINED AND SECURE

home pure **AT 300** entrance doors are technologically clever solutions, they are energy efficient and stand out through their modern, surface-offset (door leaf to door frame) design.

The special door leaf made of high-quality, triple-layered compact plate construction and aluminium inserts, ensures highest stability and thermal insulation.

home pure doors from the **AT 300** range are best suited for low-energy houses through their innovative technologies.

TRENDSETTING ADVANTAGES

- High-quality aluminium door series in straight-lined appearance, U_D up to 1.0 W/m²K
- Smooth outside plate construction with profiled, square-edged sash inside
- Construction depth 80 mm
- High security through multi-point locking





SOPHISTICATED SECURITY 5-point locking as standard: One main bolt, two security bolts and two closing claws make breaking-in almost impossible.













RAL1019, RAL1013, HS10, Satinato white, SST base (AT300-13-003)



PD-E1B M704, HS10, Satinato white, SST base (AT300-13-005)

Pro-PL-F0B PL-G1B M916, RAL5009, TEG15, MGSE6, PL-S0B Satinato white, PL-R1B Satinato white, M916, SST glass M704, SST glass EGS08, GD15, surround, surround, Satinato white, SST designer Satinato white, SST designer SST base SST base base base (AT300-13-009) (AT300-13-008) (AT300-13-006) (AT300-13-007) 1 PL-V0B M916, PL-T0B PL-N0B M735, M704, PL-W0B M716, M916, MGSE8, EGS06, HFM13, EGS06, MGSE8, MRI, Satinato white, SST base SSt base SST base SST base (AT300-13-010) (AT300-13-011) (AT300-13-012) (AT300-13-013)

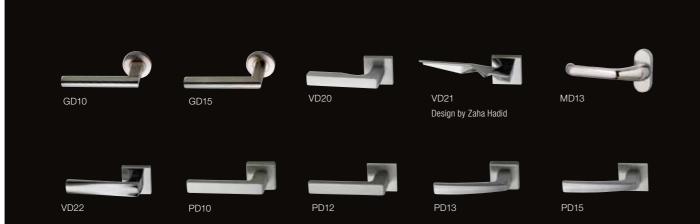
home pure AT 300 | Aluminium

Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **AT 300** door series



LEVERS



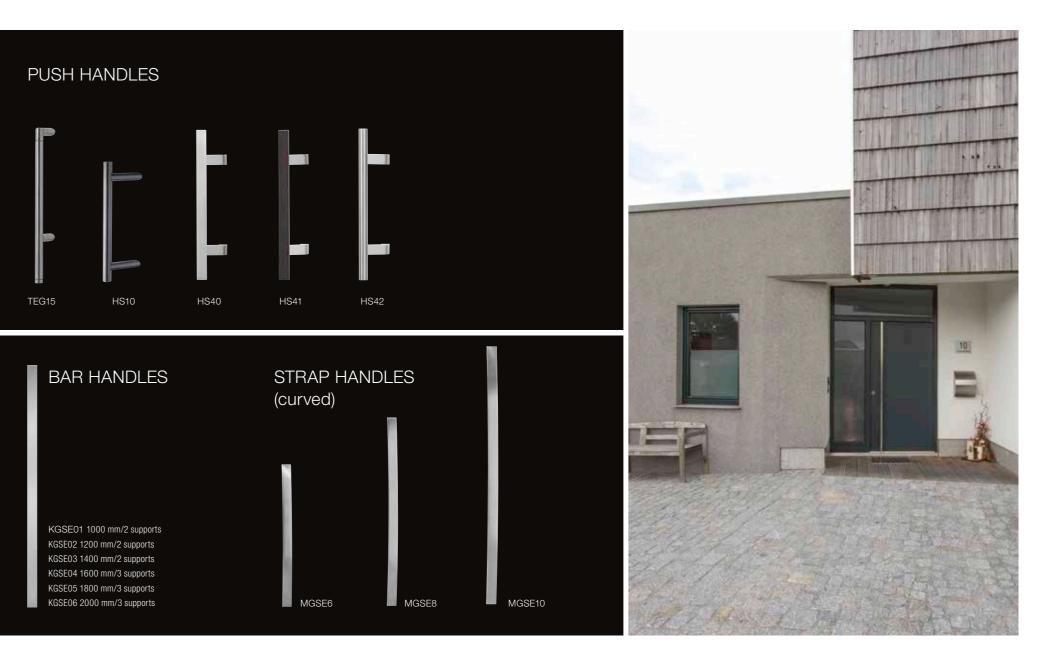
BAR HANDLES



More attractive designer handles are available from your nternorm distribution partner.

Display of handles is not proportional relative to their size

home pure AT 300 | Accessories



Glass types

SPECIAL GLASS



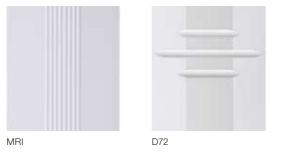
Masterpoint

Satinato white

Reflo

Also available in green and blue

GROOVED GLASS FLUTED BEVEL GLASS



Colours



SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR





All standard colours are highly weather-resistant, except M916 (facade quality)

home pure AT 300 | Accessories

SURFACES & COLOURS – FRAME



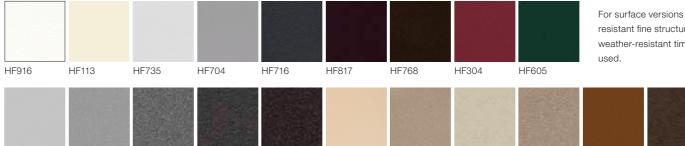
HFM12

HFM13

HFM14

HFM21

hirest colours



HFM11

For surface versions HM (highly weather-resistant standard colours), HF (highly weatherresistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder coating is

Timber decor colours

HFM02

HFM01



HFM03

HFM04

HFM05

HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

Stainless steel colours



EL01 EL02 Stainless steel Stainless steel matt look gloss look

Metallic decor colours

DM01	DM02	DM03

DM03 Dark green Grey Dark grey



HFM22



home pure AT 200 | Aluminium

PROFILED WITH MANY VARIATIONS

home pure **AT 200** entrance doors are high-quality aluminium entrance doors with a square-edged frame appearance and a multitude of attractive design possibilities of the door leaf.

Internorm home pure entrance doors from the **AT 200** range offer high security as standard through 5-point locking.

Alternatively to the low stainless steel version, there is also a profiled design version available.

TRENDSETTING ADVANTAGES

- High-quality aluminium door with a square-edged frame appearance and a wide choice of sash designs, U_p up to 1.2 W/m²K
- 3-chamber profile with thermal separation through polyamide rails and foamed insulation core
- Construction depth 80 mm
- High security through multi-point locking





GASKET COLOUR The stop bead gaskets and the glazing gaskets are available in grey upon request





EC-H1B | M916, TEG15, Satinato white, SST glass surround (AT200-13-001)

LU-G5B | HM735, HS10, MR5 (AT200-13-002)

EC-A3B | HM907, EGS05, MR3, SST glass surround (AT200-13-003)

home pure AT 200 | Aluminium



Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **AT 200** door series



LEVERS



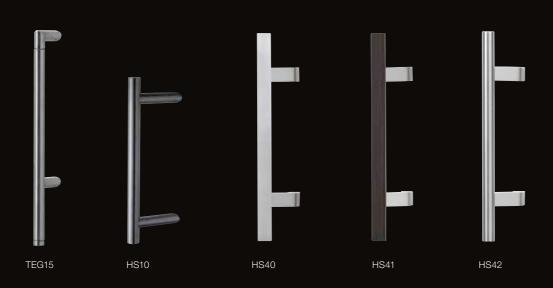






VD21 Design by Zaha Hadid

PUSH HANDLES



More attractive designer handles are available from you nternorm distribution partner.

Display of handles is not proportional relative to their size

home pure AT 200 | Accessories









Glass types

SPECIAL GLASS



Masterpoint

Satinato white Also available in green and blue

Reflo

GROOVED GLASS FLUTED BEVEL GLASS



Colours



SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR Standard colours



All standard colours are highly weather-resistant, except M916

home pure AT 200 | Accessories

SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

hi<mark>re</mark>st colours



Stainless steel colours



EL01 EL02 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

Special colours A variety of design possibilites if offered by the Internorm RAL colour range.





home soft HT 400 | Timber/aluminium

HARMONIC AND PASSIVE HOUSE CERTIFIED

home soft **HT 400** entrance doors are high-quality, energy efficient doors that stand out through their rounded exterior and interior design.

Internorm home soft doors – in rounded soft-line design – come in many individual design possibilities: wide range of colours, panel types, profile partitions, decorative motif glass, obscure glass, stainless steel applications and many more highlights.

TRENDSETTING ADVANTAGES

- Innovative timber/thermal foam/aluminium composite system, Up up to 0.73 W/m²K
- Passive house certified (closed door leaf) as standard

nside view

- Construction depth 85.5 mm
- High security up to resistance class WK2





CONSTRUCTION CONNECTIONS For passive house fitting, thermally insulating special profiles in different heights are available.





GA-D0B | M916, TEG12, Millings (HT400-13-023)

CO-Z1B | HM716, M916, TN69, SST base with square cut-outs (HT400-13-024)

VE-A0B | EL02, SG07, SG01, TGS15 (HT400-13-025)

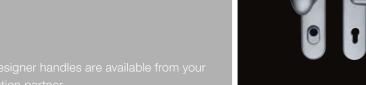
home soft HT 400 | Timber/aluminium

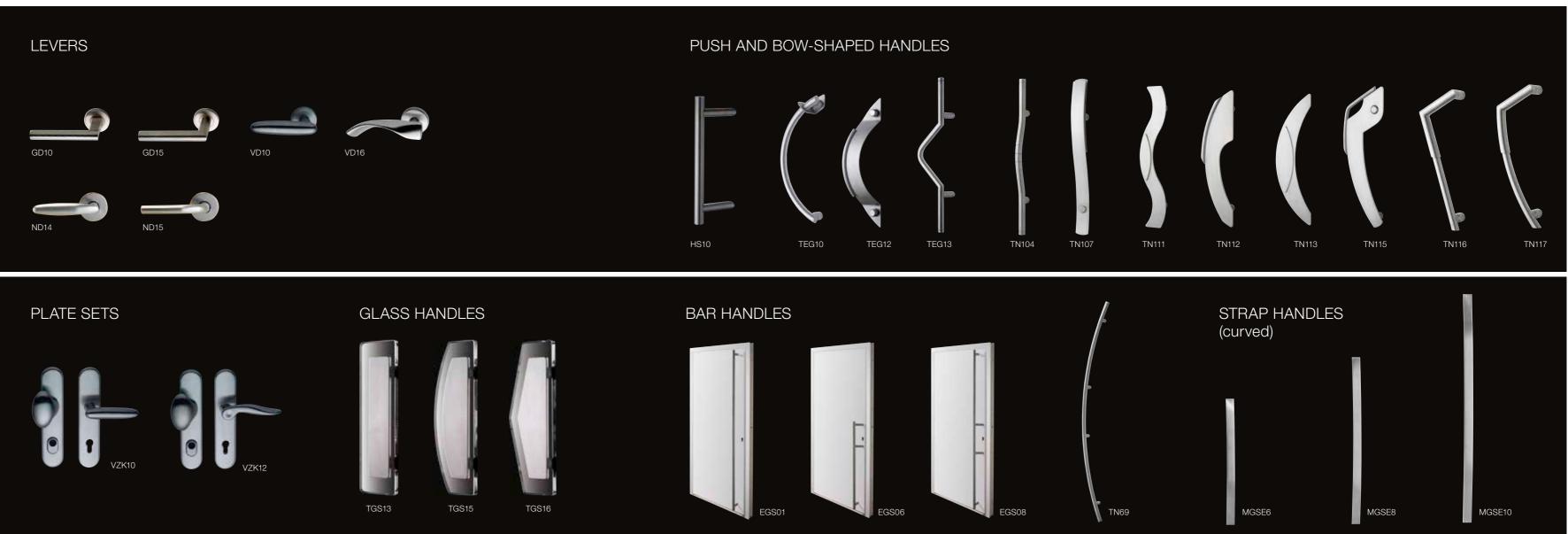


Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **HT 400** door series.







home soft HT 400 | Accessories

Colours

SURFACES & COLOURS – INTERNAL SIDE OF DOOR

Timber

Standard colours spruce, varnished



Standard colours spruce, opaque



Standard colours larch, varnished

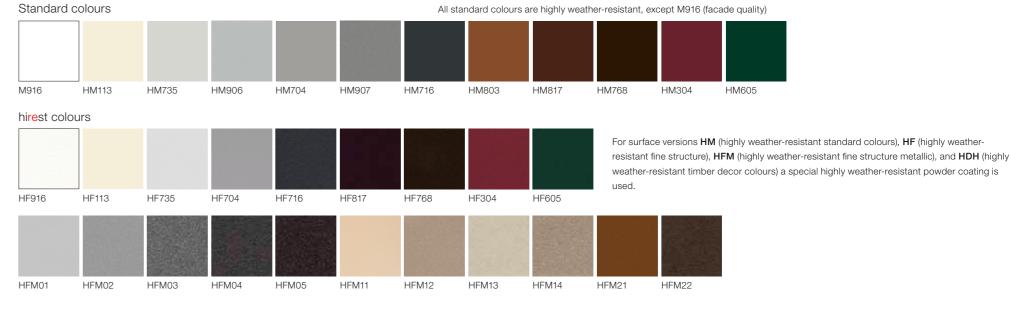


Special colou A variety of design possibilities is offered by the Internorm RAL colour range.



home soft HT 400 | Accessories

SURFACES & COLOURS - EXTERNAL SIDE OF DOOR



HDS colours

Intensive colour appearance, however colour tolerances possible.



Stainless steel colours



EL02 EL01 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



Timber decor colours



Light brown Medium brown Dark brown Light grey



is offered by the Internorm

A variety

of design



possibilities

RAL colour range.

Internorm

HDH colours have a lively timber appearance being hand-finished with pattern coating, however

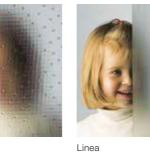
colour tolerances are possible.

Glass types



SPECIAL GLASS







Mastercarré





Ornament 504



UADI

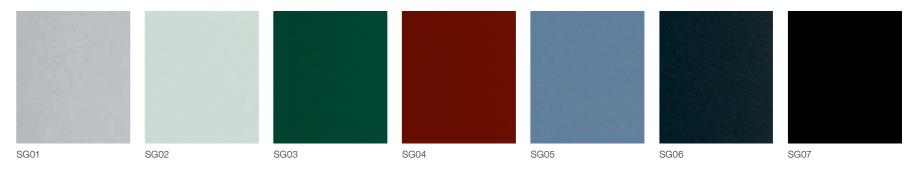
Satinato white Also available in green and blue

SAND-BLASTED GLASS



home soft HT 400 | Accessories

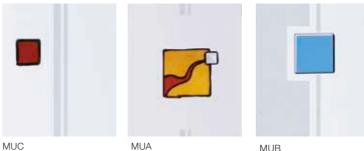
WHOLE GLASS OR STEPPED GLASS COLOURS



LEAD DECOR DESIGNER ELEMENTS

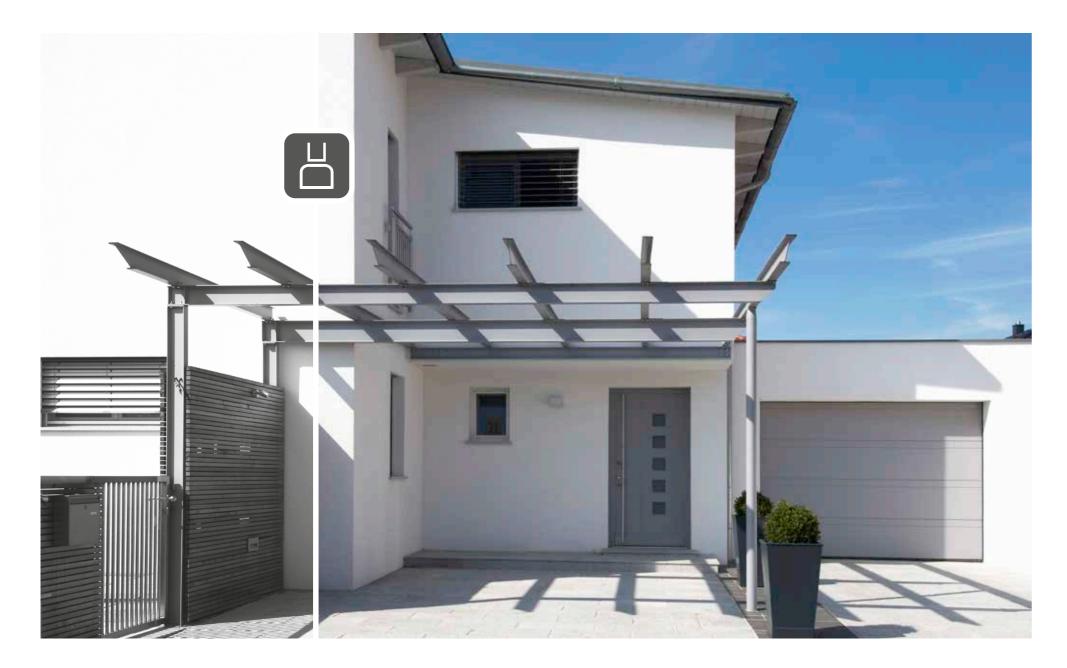


PAINT GLASS



MUC

MUB



home soft HT 300 | Timber/aluminium

ROUNDED AND ENERGY EFFICIENT

home soft **HT 300** entrance doors are high-quality, energy efficient doors that stand out through their rounded exterior and interior design.

Internorm home soft doors – in rounded soft-line design – come in many individual design possibilities: wide range of colours, panel types, profile partitions, decorative motif glass, obscure glass, stainless steel applications and many more highlights.

TRENDSETTING ADVANTAGES

- Innovative phenol/thermal foam/aluminium composite system, U_D up to 0.74 W/m²K
- Passive house certified (closed door leaf) as standard
- Construction depth 85.5 mm
- Top security up to resistance class WK3





PASSIVE HOUSE CERTIFIED The door leaf remains straight and air-tight even under extreme weather conditions, due to the material compound.





GA-D0B | M916, TEG12, millings (HT300-13-021)



GA-D0B | HDS07, HM113, TEG12, millings (HT300-13-022)



CO-Z1B | HM817, M916, MGSE8, SST base with square cut-outs (HT300-13-023)

home soft HT 300 | Timber/aluminium



GA-A0B HM907, TN112, SST base (HT300-13-024

PU-H5B

HM716,

M916,

MGSE6,

SST base

Satinato white,

(HT300-13-028)







SQ-E1B RAL5014 SST, TEG12, Satinato white, SST base (HT300-13-026)

CO-G1B HM817,

TEG13,

MUA,

Base



RAL5009, M916, MGSE8, MUBL, SST base (HT300-13-027)





M

(HT300-13-030)



HM735, RAL5009, TEG10, Base (HT300-13-031)

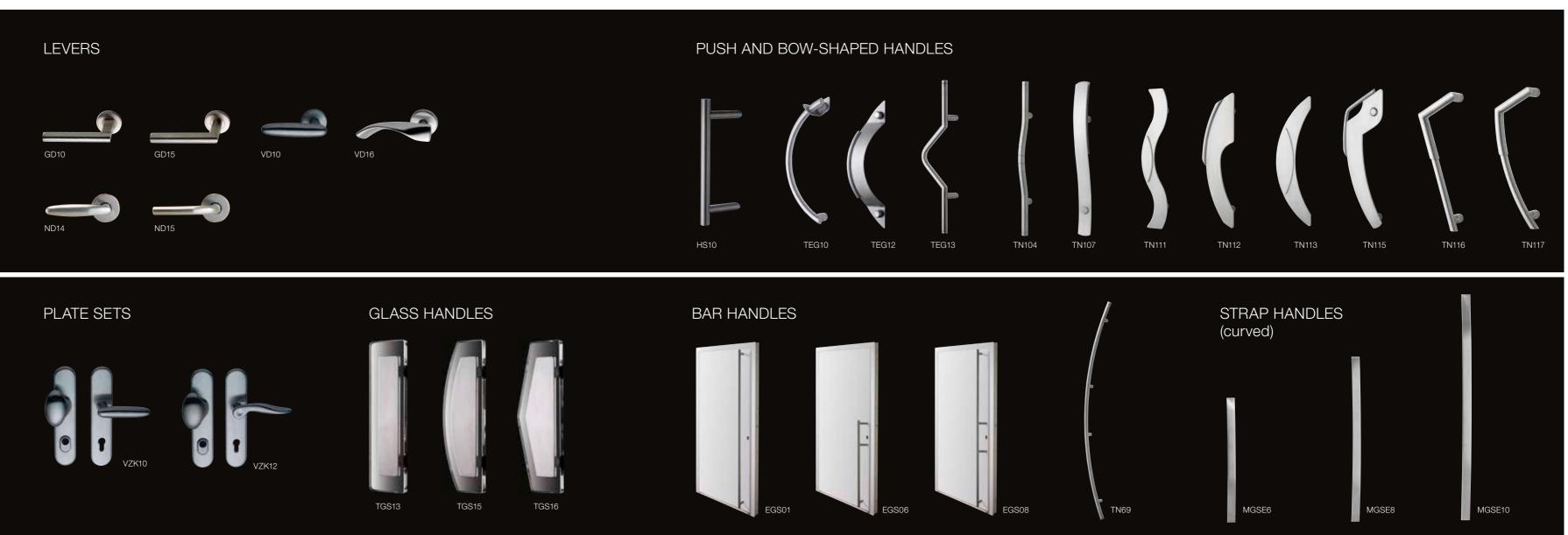
Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **HT 300** door series





Display of handles is not proportional relative to their size.



home soft HT 300 | Accessories

Colours

SURFACES & COLOURS - INTERNAL AND EXTERNAL SIDE OF DOOR AND INTERNAL SIDE OF FRAME

Standard colours



All standard colours are highly weatherresistant, except M916 (facade quality)

Special colour A variety of design possibilities is offered by the Internorm RAL colour range.

home soft HT 300 | Accessories

SURFACES & COLOURS - EXTERNAL SIDE OF FRAME



For surface versions HM (highly weather-resistant standard colours), HF (highly weatherresistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder coating is

HDS colours

Intensive colour appearance, however colour tolerances possible.



Stainless steel colours



EL02 EL01 Stainless steel Stainless steel gloss look matt look

Metallic decor colours



Special colours A variety of design possibilities is offered by the

Internorm RAL colour range.

Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.



DM01 Dark green Grey

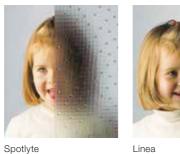
Glass types

Matching your timber/aluminium entrance door **HT 300** there is a large selection of glass types available for you to choose from.



SPECIAL GLASS







Mastercarré





Ornament 504



Satinato white Also available in green and blue

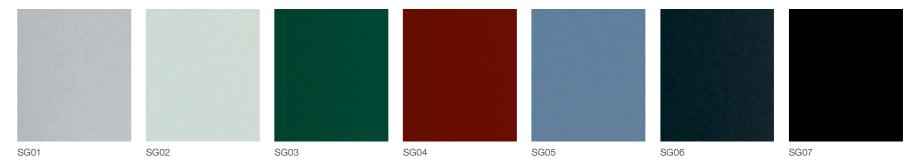
SAND-BLASTED GLASS



102 | 103

home soft HT 300 | Accessories

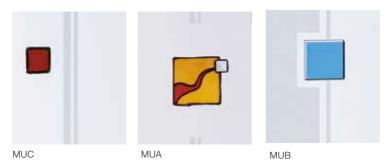
STEPPED GLASS COLOURS



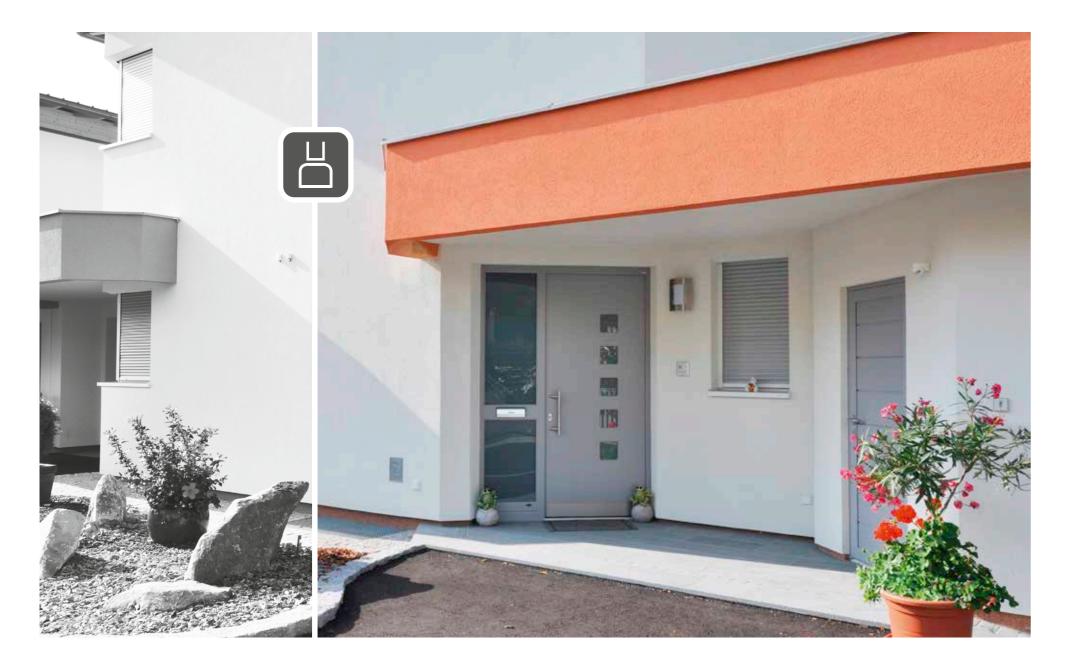
LEAD DECOR DESIGNER ELEMENTS



PAINT GLASS







home soft AT 300 | Aluminium

ROUNDED AND SECURE

The special door leaf made of high-quality, triple-layered compact plate construction and aluminium inserts, ensures highest stability and thermal insulation.

Internorm home soft **AT 300** doors – in rounded soft-line design – come in many individual design possibilities: wide range of colours, panel types, profile partitions, decorative motif glass, obscure glass, stainless steel applications and many more highlights

Alternatively to the low stainless steel version, there is also a profiled design version available.

TRENDSETTING ADVANTAGES

- High-quality aluminium door in soft-line appearance, U_D up to 1.0 W/m²K
- Smooth outside plate construction and inside profiled, rounded door leaf
- Construction depth 80 mm
- High security through multi-point locking





STAINLESS STEEL DESIGNER BASE Alternatively to the flat stainless steel base, there is also a profiled designer version available





PL-J1B | M916, SST, TEG14, D78, SST designer base (AT300-13-014) 106 | 107

PL-B1B | HM735, M735, M916, TEG10, D76, SST designer base (AT300-13-015)

PL-A1B | HM817, M817, TEG12, UADI, SST designer base (AT300-13-016)



PD-E1B M916, TEG15, D11, SST designer base (AT300-13-017)

PL-R0B

M916,

HS10,

MUCL,

SST base

(AT300-13-020)



PL-S1B M916, HM735, MGSE10, Satinato white, SST base (AT300-13-018)





Emphasize the features Using various glass inserts for an individual door design.





PL-P0B HM704, TEG14, Satinato white, SST base (AT300-13-021)



PL-V0B M704, HM304, TEG12, SST base (AT300-13-022)



HM716, TEG10, MDNL, SST base (AT300-13-023)

home soft AT 300 | Aluminium

Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **AT 300** door series





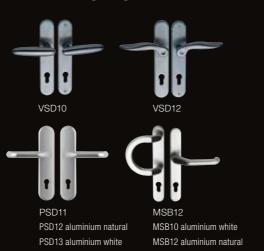
GD10

VD14

PD16



PD21



BAR HANDLES

PD18



PD19



VG30

HS32

HS30 ring colour matt

BS22

BS42

HS10

HS40

HS41

HS42

PB20

PB21 aluminium

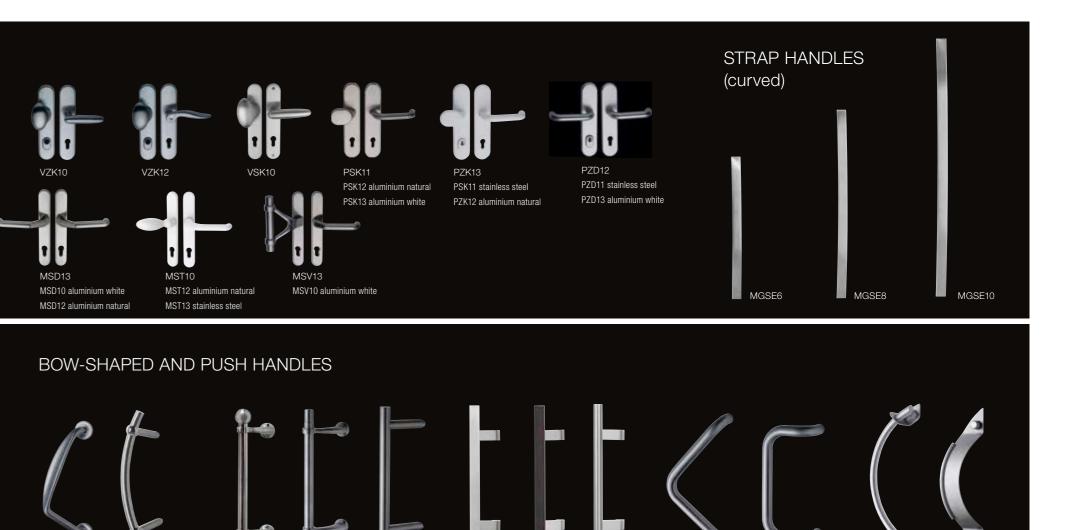
PB30

PB11 aluminium

More attractive designer handles are available from your nternorm distribution partner.

Display of handles is not proportional relative to their size

home soft AT 300 | Accessories



Internorm

TEG12

TEG10

Colours

SURFACES & COLOURS - INTERNAL AND EXTERNAL SIDE OF DOOR

Standard colours



All standard colours are highly weather-resistant, except M916 (facade quality)

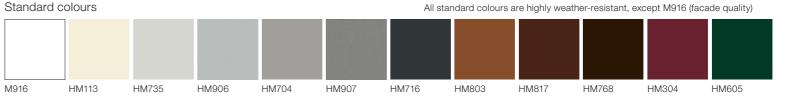
Special colours A variety of design possibilities is offered by the Internorm RAL colour range.





home soft AT 300 | Accessories

SURFACES & COLOURS – FRAME



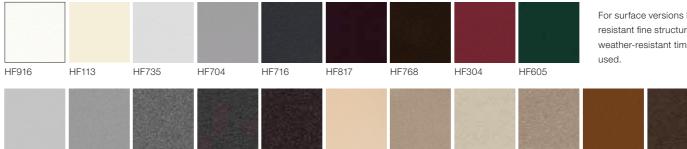
HFM12

HFM13

HFM14

HFM21

hirest colours



HFM11

For surface versions HM (highly weather-resistant standard colours), HF (highly weatherresistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder coating is

Timber decor colours

HFM02

HFM01



HFM03

HFM04

HFM05

HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

Stainless steel colours



EL01 EL02 Stainless steel Stainless steel matt look gloss look

Metallic decor colours

Dark green

DM01	DM02	DM03

DIVIU3 Dark grey Grey

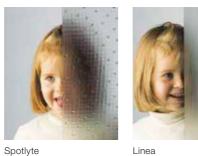


HFM22

Glass types

SPECIAL GLASS















Satinato white Ornament 504 Also available in green and blue



Reflo

SAND-BLASTED GLASS



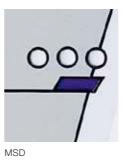


home soft AT 300 | Accessories

FLUTED BEVEL GLASS



LEAD DECOR DESIGNER ELEMENTS





MLC



MSA

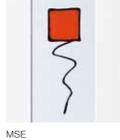
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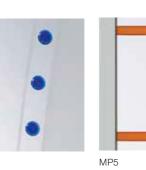


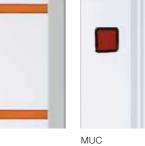


M86

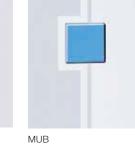
MLA





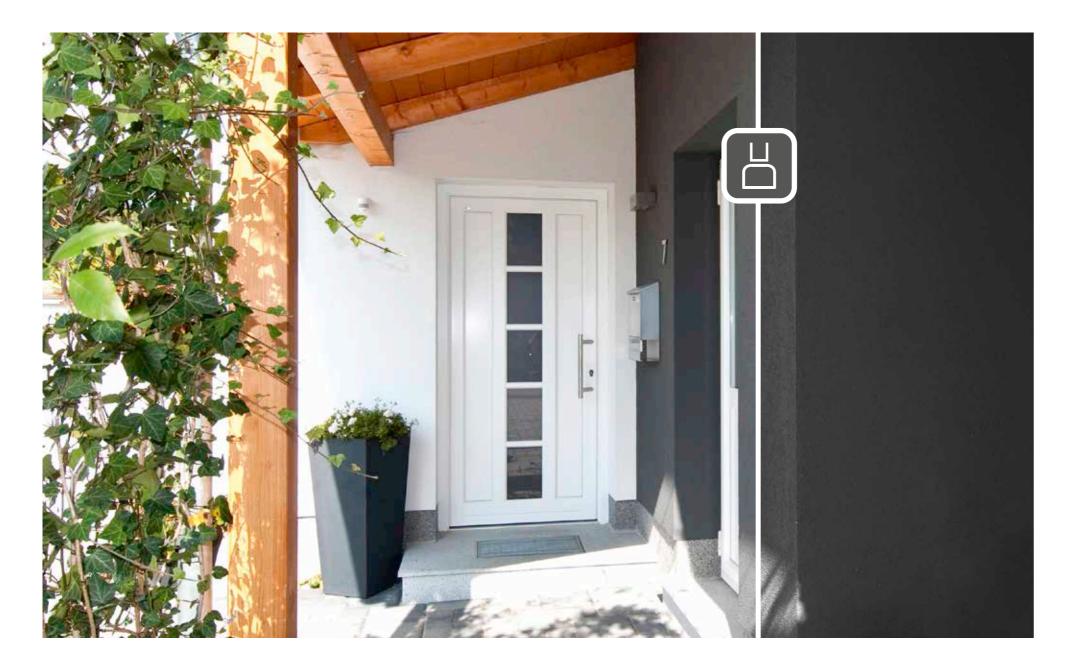












home soft AT 200 | Aluminium

ROUNDED WITH MANY VARIATIONS

home soft **AT 200** entrance doors are high-quality aluminium entrance doors with a rounded frame and sash appearance inside and outside. There is a multitude of attractive design possibilities with colours, motif glass, special glass and panel fields.

Internorm home soft entrance doors from the **AT 200** range offer high security as standard through 5-point locking.

TRENDSETTING ADVANTAGES

- Attractive aluminium door in rounded frame and sash appearance, Up up to 1.2 W/m²K
- Smooth outside plate construction with profiled, square-edged sash inside
- Construction depth 80 mm
- High security through multi-point locking





GREY GASKETS The stop bead gaskets and the glazing gaskets are available in grey upon request



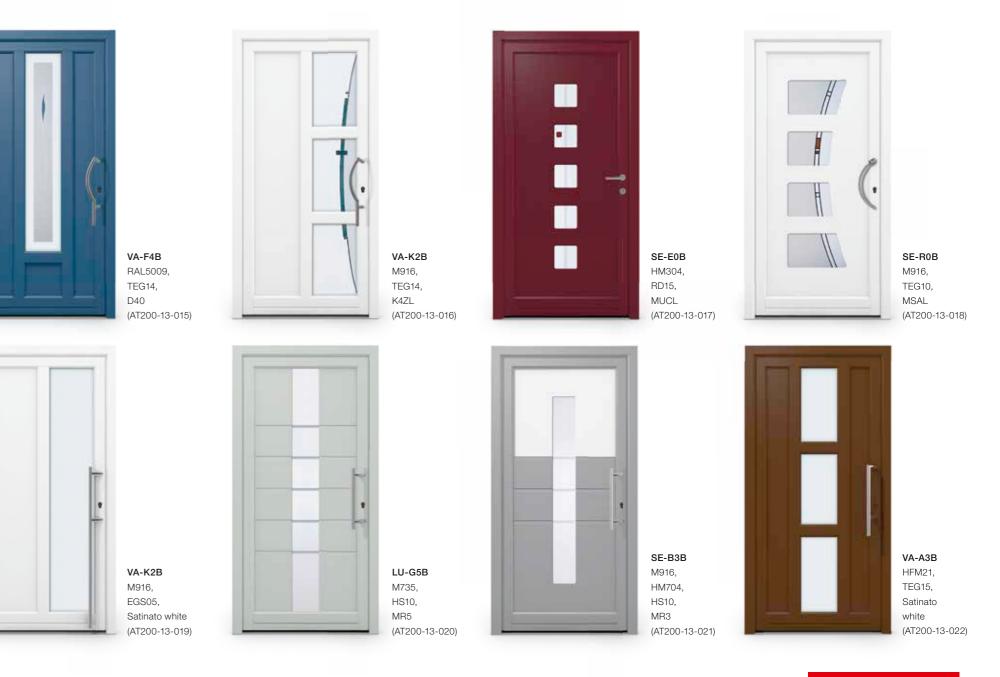


RA-A1B | M916, EGS05, D72 (AT200-13-012)

VA-D7B | RAL5014, HS10, B04, Designer rails (AT200-13-013)

VA-A3B | HM716, BS42, Satinato white (AT200-13-014)

home soft AT 200 | Aluminium





RA-G1B | M916, HS10, MRI (AT200-13-023)

RA-S1B | M704, HS10, Satinato white (AT200-13-024)

EC-E1B | RAL5009, SST, HS10, D12 (AT200-13-025)

home soft AT 200 | Aluminium



Handles | levers

Internorm offers a sophisticated selection of handles – here are a few **recommendations** from our range to match the **AT 200** door series







Display of handles is not proportional relative to their size



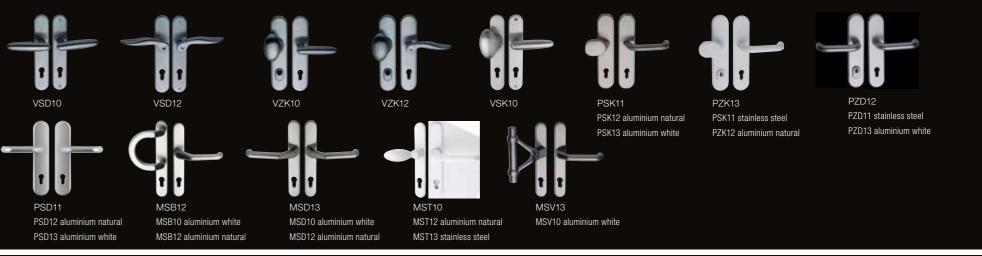
LEVERS



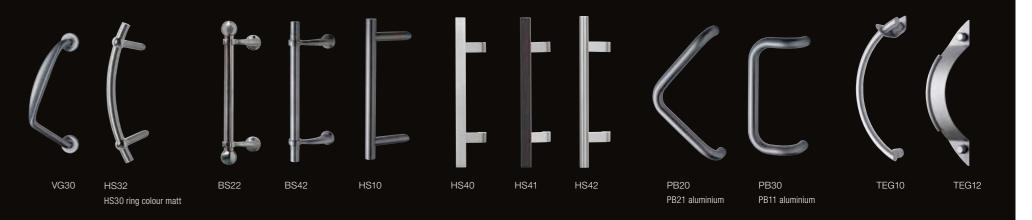
120 | 121

home soft AT 200 | Accessories





BOW-SHAPED AND PUSH HANDLES





Colours



SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

Standard colours



All standard colours are highly weather-resistant, except M916

home soft AT 200 | Accessories

SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

hi<mark>re</mark>st colours



Stainless steel colours



EL02 EL01 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

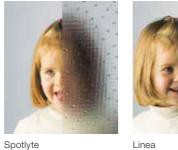
Special colours A variety of design possibilities is offered by the Internorm RAL colour range.

Glass types



SPECIAL GLASS













Satinato white



Ornament 504



Also available in green and blue

SAND-BLASTED GLASS



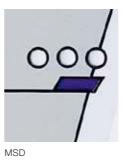


home soft AT 200 | Accessories

FLUTED BEVEL GLASS

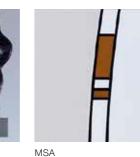


LEAD DECOR DESIGNER ELEMENTS





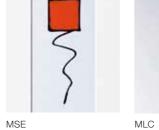


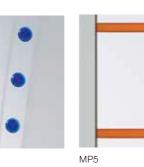






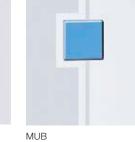
M86







MUA







ambiente HT 400 | Timber/aluminium

TIMELESS, CLASSIC AND PASSIVE HOUSE CERTIFIED

ambiente **HT 400** entrance doors are high-quality, energy efficient doors that stand out through their classic exterior and interior design.

Internorm ambiente doors – in profiled design – come in many individual design possibilities: wide range of colours, panel types, profile partitions, decorative motif glass, obscure glass and many more highlights.

TRENDSETTING ADVANTAGES

- Innovative timber/thermal foam/aluminium composite system, U_D up to 0.73 W/m²K
- Passive house certified (closed door leaf) as standard

nside view

- Construction depth 93 mm
- Top security up to resistance class WK2





CONSTRUCTION CONNECTIONS For passive house fitting, thermally insulating special profiles in different heights are available.





CO-K1B | M916, TEG12, M44 (HT400-13-034)

CO-E2B | HDS08, Satinato white, VZK13, SST base (HT400-13-035)

CO-D4B | HM605, M916, ND14, Mastercarré, SST base (HT400-13-036)

ambiente HT 400 | Timber/aluminium





CO-B1B M735, MGSE08, Satinato white, Base (HT400-13-040)



CO-N1B

HM605,

TEG13,

Satinato white,

HT400-13-041)

SST base



CO-Z1B M817, MGSE08 (HT400-13-042)



CO-K1B HFM22, TEG12, MRI, Extras (HT400-13-043)

(HT400-13-039)



Handles | levers



LEVERS



VD11 brass



VD16



EGS08

VD17 brass

ND15 ND14

EGS01



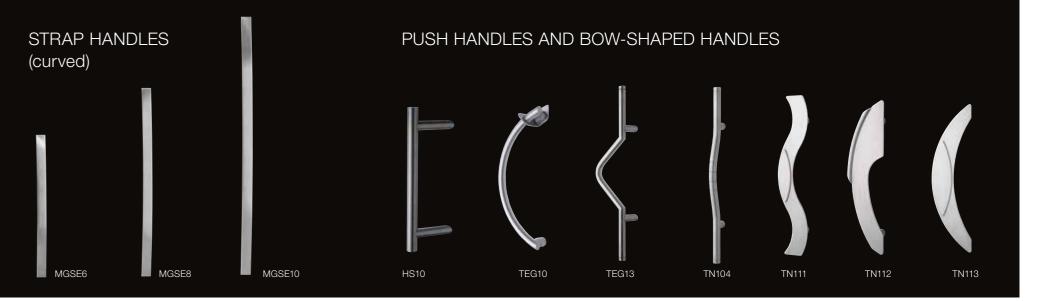
GD15

BAR HANDLES

EGS06

ambiente HT 400 | Accessories





Glass types



SPECIAL GLASS



Chinchilla









Ornament 504 Kathedral

hammered



green and blue



LEAD DECOR

SAND-BLASTED GLASS





Colours

SURFACES & COLOURS - INTERNAL SIDE OF DOOR

LA600

Timber

M44

Standard colour spruce, varnished



Standard colour spruce.





LA601

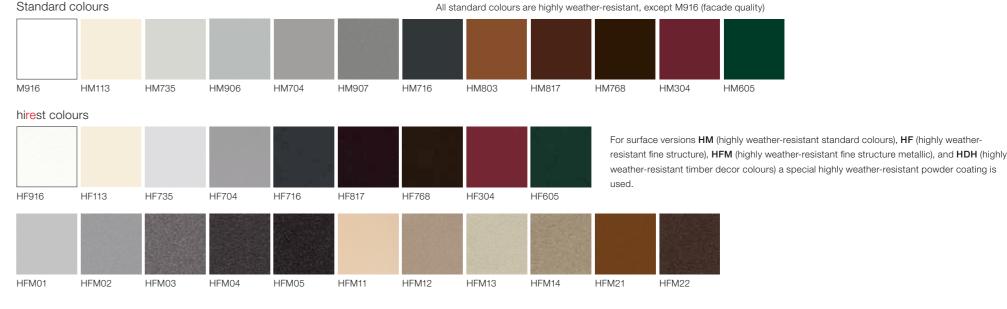
LA602

Special colours A variety of design possibilities is offered by the Internorm RAL colour range.



ambiente HT 400 | Accessories

SURFACES & COLOURS - EXTERNAL SIDE OF DOOR



HDS colours

Intensive colour appearance, however colour tolerances possible.



Stainless steel colours



EL02 EL01 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



Timber decor colours



Special colours A variety of desig possibilities is offered by the Internorm RAL colour range.



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.



ambiente HT 300 | Timber/aluminium

CLASSIC, ELEGANT AND ENERGY EFFICIENT

ambiente **HT 300** entrance doors are high-quality, energy efficient doors that stand out through their profiled exterior and interior design.

Internorm ambiente doors – in classic, profiled design – come in many individual design possibilities: wide range of colours, panel types, profile partitions, decorative motif glass, obscure glass, stainless steel applications and many more highlights.

TRENDSETTING ADVANTAGES

- Innovative phenol/thermal foam composite system, U_{D} up to 0.74 W/m²K
- Passive house certified (closed door leaf) as standard
- Construction depth 93 mm
- Top security up to resistance class 3





PASSIVE HOUSE CERTIFIED The door leaf remains straight and air-tight even under extreme weather conditions, due to the material compound.



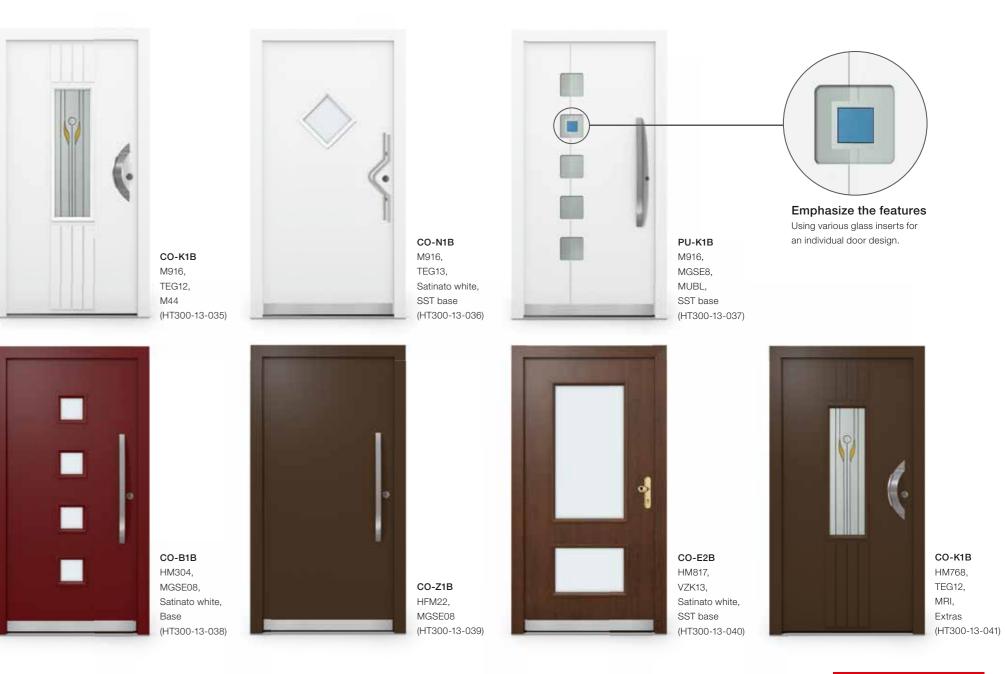


CO-D4B | M916, ND14, Chinchilla, SST base (HT300-13-032)

SQ-A0B | RAL1019, EGS06, Reflo, SST glass surround, SST base (HT300-13-033)



ambiente HT 300 | Timber/aluminium



Handles | levers



LEVERS





VD11 brass

VD16

VD17 brass

ND15 ND14

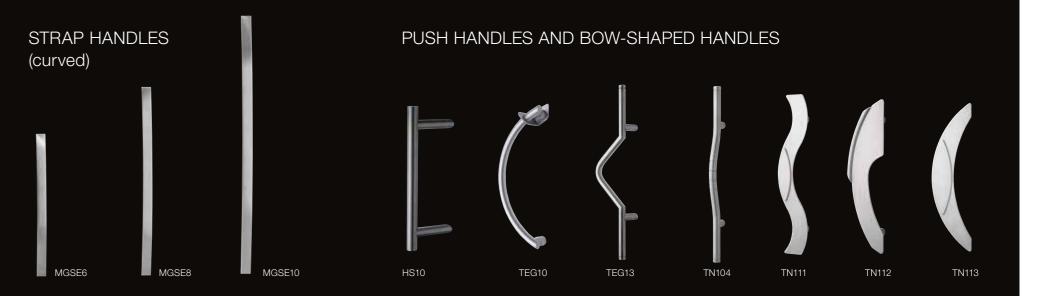
GD15

BAR HANDLES



ambiente HT 300 | Accessories





Glass types







LEAD DECOR

DESIGNER ELEMENT

Wired glass

Chinchilla



Mastercarré



Altdeutsch K Reflo





Ornament 504 Kathedral

hammered



Satinato white Also available in green and blue



SAND-BLASTED GLASS



Colours



SURFACES & COLOURS - INTERNAL AND EXTERNAL SIDE OF DOOR AND INTERNAL SIDE OF FRAME





All standard colours are highly weather-resistant, except M916 (facade quality)

140 | 141

ambiente HT 300 | Accessories

SURFACES & COLOURS - EXTERNAL SIDE OF FRAME



For surface versions HM (highly weather-resistant standard colours), HF (highly weatherresistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder

HDS colours

Intensive colour appearance, however colour tolerances possible.

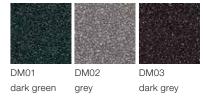


Stainless steel colours



EL02 EL01 Stainless steel Stainless steel gloss look matt look

Metallic decor colours



Special colours A variety of design possibilities is offered by the

Internorm RAL colour range.

Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.



ambiente AT 400 | Aluminium

PROFILED AND HIGHLY THERMALLY INSULATING

ambiente **AT 400** entrance doors are technologically clever solutions, energy efficient and stand out through their classic modern design with flush door leaves.

The two-part door leaf ensures perfect thermal insulation, the special expansion insert provides high climatic stability and the standard 5-point lock offers highest security. ambiente doors of the **AT 400** series are best suited for low energy and passive houses due to their innovative technologies.

TRENDSETTING ADVANTAGES

- High-quality aluminium door with flush appearance and profiled frame on both sides, U_D up to 0.75 W/m²K
- Construction depth 93 mm
- High security through standard 5-point locking





MULTI-POINT LOCKING 5-point lock with main bolt, two hook bolts, two steel bolts and a continuous solid locking bead.





502-2 | M916, HS41 (AT400-13-024)

Þ 0 Þ

503-2 | HDS01, BS42 (AT400-13-025)



503-2 HM605, M916, BS23 (AT400-13-026)

501-2 HFM2 TEG18 (AT400

501-2 HFM22, TEG15 (AT400-13-027)

ambiente AT 400 | Aluminium

Internorm

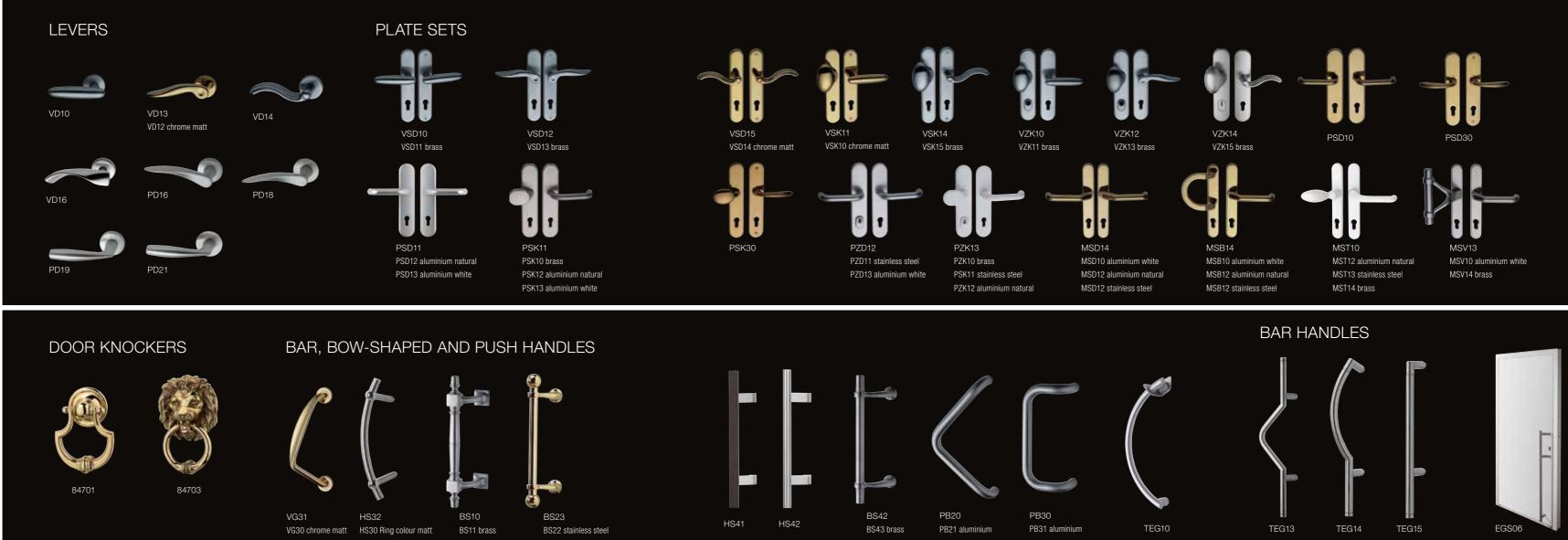


504-3 | M916, TEG15 (AT400-13-028)

502-2 | HM817, HS42 (AT400-13-029)

Handles | levers

(|h



ambiente AT 400 | Accessories

Glass types

Matching your aluminium entrance door AT 400 there are different glass types available for you to choose from. Satinato is used as standard. For technical clarification please speak with your Internorm distribution partner.



SPECIAL GLASS



Satinato white Also available in green and blue



Colours

Matching your aluminium entrance door **AT 400** there is a large selection of colours available for you to choose from



For print and production reasons, colour and pattern deviations between images in the Door book and the original products are possible. Your Internorm distribution partner will gladly show you original colour samples.

SURFACES & COLOURS – EXTERNAL AND INTERNAL SIDE OF DOOR



ambiente AT 400 | Accessories

SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR



For surface versions **HM** (highly weather-resistant standard colours), **HF** (highly weather-resistant fine structure), **HFM** (highly weather-resistant fine structure metallic), and **HDH** (highly weather-resistant timber decor colours) a special highly weather-resistant powder coating is used.

HDS colours

Intensive colour appearance, however colour tolerances possible.



Stainless steel colours



EL01 EL02 Stainless steel matt look gloss look

Metallic decor colours



Special colours A variety of design possibilities is offered by the Internorm RAL colour range.



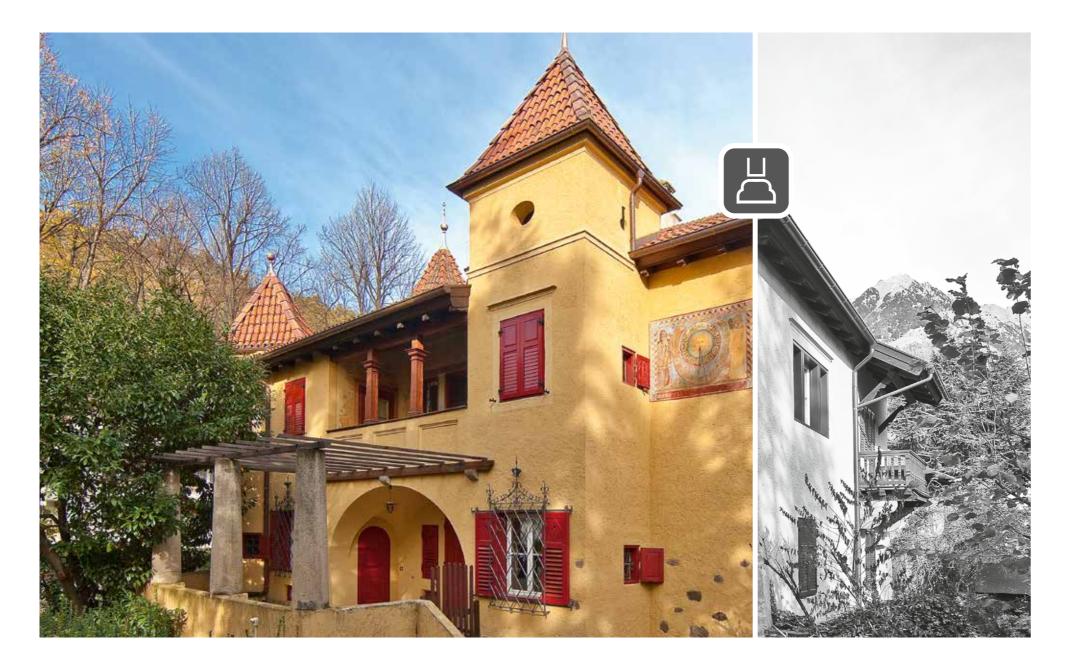
COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR FRAME

Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.





ambiente AT 300 | Aluminium

CLASSIC, ELEGANT AND SECURE

The special door leaf made of high-quality, triple-layered compact plate construction and aluminium inserts, ensures highest stability and thermal insulation.

Internorm ambiente **AT 300** doors – in classic, elegant design – come in many individual design possibilities: wide range of colours, panel types, profile partitions, classic motif glass, obscure glass, stainless steel applications and many more highlights.

Alternatively to the low stainless steel version, there is also a profiled design version available.

TRENDSETTING ADVANTAGES

- High-quality aluminium door in elegant appearance, U_D up to 1.0 W/m²K
- Smooth outside plate construction and inside profiled, rounded door leaf
- Construction depth 80 mm
- High security through multi-point locking





STAINLESS STEEL DESIGNER BASE Alternatively to the flat stainless steel base, there is also a profiled designer version available.





ambiente AT 300 | Aluminium



PK-A2B+A2S | HM605, TEG14, D36+D37, SST designer base (AT300-13-029)





PK-A2B M916, TEG10, D36, SST designer base (AT300-13-030)



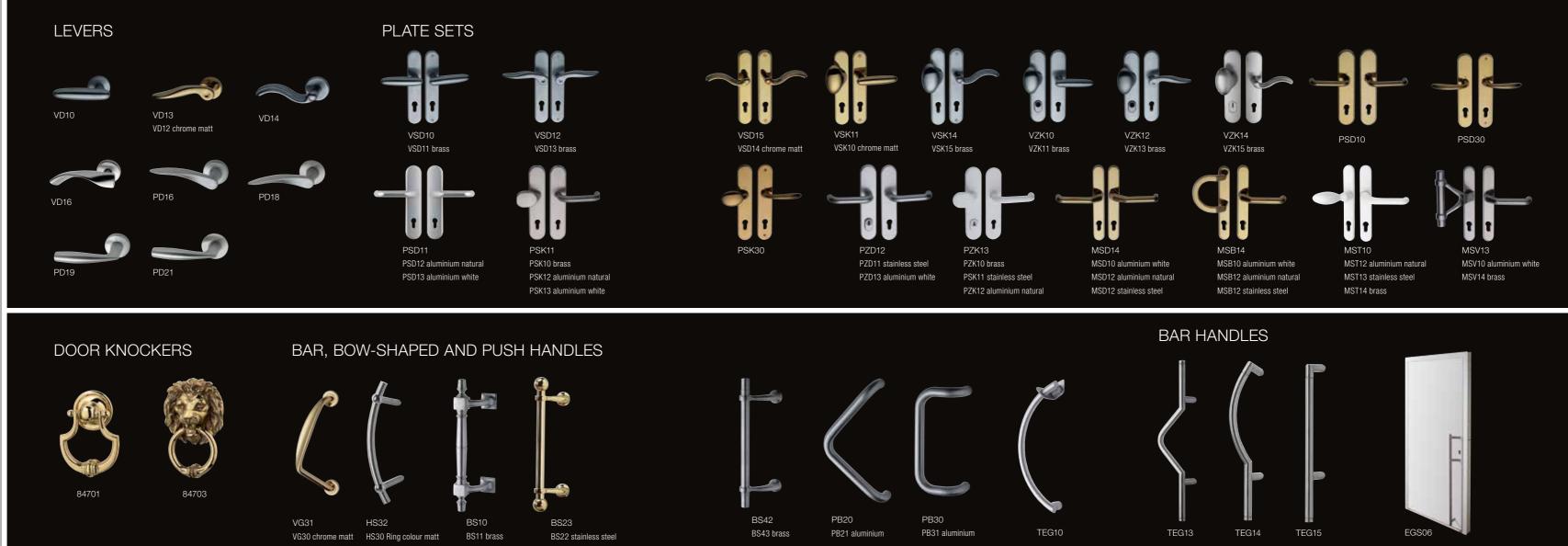
PK-B1B HM704, M704, TEG14, D43, SST designer base (AT300-13-031)



HFM22, HM803, PSK11, Kathedral white, SST base (AT300-13-033)

Handles | levers

(|h



ambiente AT 300 | Accessories

Colours

SURFACES & COLOURS - INTERNAL AND EXTERNAL SIDE OF DOOR





the Internorm RAL colour range.

All standard colours are highly weather-resistant, except M916 (facade quality)



ambiente AT 300 | Accessories

SURFACES & COLOURS – FRAME



For surface versions HM (highly weather-resistant standard colours), HF (highly weather-resistant fine structure), HFM (highly weather-resistant fine structure metallic), and HDH (highly weather-resistant timber decor colours) a special highly weather-resistant powder coating is used. HF768 HF304 HF605



Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

Stainless steel colours



EL01 EL02 Stainless steel Stainless steel gloss look matt look

Metallic decor colours

DM01	DM02	DM03

DIVI03 dark green grey dark grey



Glass types

SPECIAL GLASS









Chinchilla

Wired glass

Mastercarré

Kathedral hammered



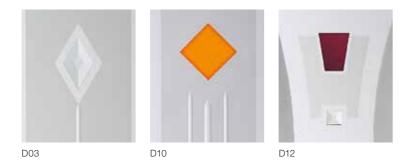
Ornament 504



Satinato white Also available in green and blue



FLUTED BEVEL GLASS



158 | 159

ambiente AT 300 | Accessories

LEAD DECOR DESIGNER ELEMENTS





M70

M94



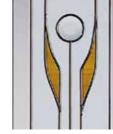
B04

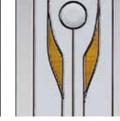


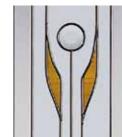


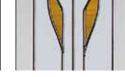
M29

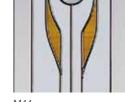


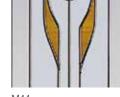




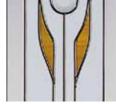




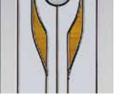


















ambiente AT 200 | Aluminium

TRUE TO ITS STYLE

ambiente **AT 200** entrance doors are high-quality aluminium entrance doors with a profiled frame and sash appearance inside and outside. There is a multitude of attractive design possibilities with colours, motif glass, special glass and panel fields.

Internorm ambiente entrance doors from the AT 200 range offer high security as standard through 5-point locking.

TRENDSETTING ADVANTAGES

- High-quality aluminium door in profiled frame and sash appearance, U_D up to 1.2 W/m²K
- Rounded profile construction
- Construction depth 80 mm
- High security through multi-point locking





SOPHISTICATED SECURITY 5-point locking as standard: One main bolt, two security bolts and two closing claws make breaking-in almost impossible.





ET-E3B | M916, TEG14, D30 (P07), Panels (AT200-13-033)

EE-TM認時出版認知,7开EGG14, Chinchilla, Panels (AT200-13-034)

AC-E1B | HM768, BS42, D04 (AT200-13-035)

ambiente AT 200 | Aluminium



D01 + D02 (AT200-13-036)

AC-A1B

TEG14,

M916,



AC-E4B M916, TEG14, D04 (AT200-13-037)



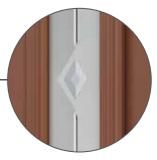
EL-C1B M916, TEG10, D15 (AT200-13-038)



AC-Z2B+ Z2S HM704, HM735, VSD12, Kathedral white (AT200-13-039)



AC-E4B HM817, TEG10, D04 (AT200-13-040)



Emphasize the features Using various glass inserts for an individual door design.



EL-P1B + P1S | M916, TEG15, D45 + D46 (P05) (AT200-13-041)



Designer panel | HFM22, PZK10, Kathedral hammered (AT200-13-042)

ambiente AT 200 | Aluminium



AC-R1B M916, MSB13, D09-1 (AT200-13-043)



EL-K1B M916, VSD14, B42 (AT200-13-044)



N10 HF704, BS42 (AT200-13-045)







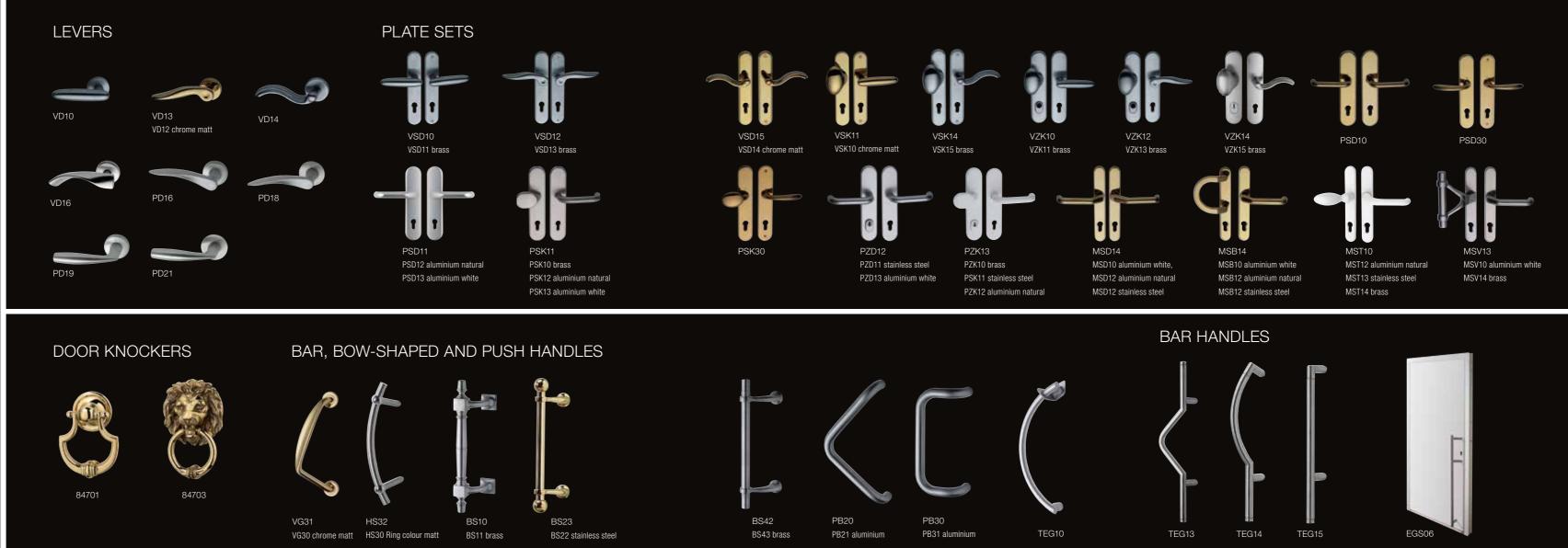
Designer panel HM768, BS42, Kathedral hammered (AT200-13-048)



Georgian/feature bar model HM817, BS42, Kathedral hammered (AT200-13-049)

Handles | levers

(|h



ambiente AT 200 | Accessories

Colours



SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

Standard colours



All standard colours are highly weather-resistant, except M916



ambiente AT 200 | Accessories

SURFACES & COLOURS - EXTERNAL AND INTERNAL SIDE OF DOOR

hi<mark>re</mark>st colours



Stainless steel colours



EL01 EL02 Stainless steel Stainless steel matt look gloss look

Metallic decor colours



Timber decor colours



HDH colours have a lively timber appearance being hand-finished with pattern coating, however colour tolerances are possible.

Special colours

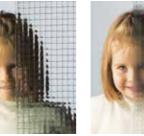
A variety of design possibilities is offered by the Internorm RAL colour range.



Glass types

SPECIAL GLASS









Kathedral hammered



Ornament 504

Mastercarré

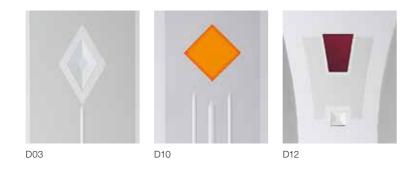


Reflo

Satinato white Also available in green and blue

Altdeutsch K





ambiente AT 200 | Accessories

LEAD DECOR DESIGNER ELEMENTS

M70

M94





M20



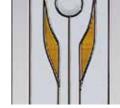
B04



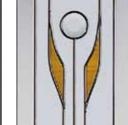
M29







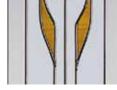
M44















SIDE ENTRANCE DOORS MADE OF TIMBER/ALUMINIUM, ALUMINIUM AND UPVC

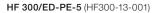
Side entrance doors serve as closure from not occupied (unheated) rooms to the outside climate. They are used for less important rooms for which no special requirements exist (e.g. garage, cellar/storage rooms etc.). Current statistics show that burglars mostly use side entrance doors to gain access into the house. Therefore it is important to take adequate security features into consideration – Internorm can offer you different security systems upon request.

As closure to occupied rooms (heated rooms) house entrance doors should be used due to climatic conditions.

Side entrance doors made of timber/aluminium, aluminium and UPVC are available in a wide range of design possibilities.

Timber/aluminium











HF 200/VA-1P-1V (HF200-13-001)





HF 200/VA-P (HF200-13-002)

Side entrance doors

Aluminium



UPVC



KF 300

M916,

MSD13

(KF300-13-001)



KF 400

M916,

34579

(KF400-13-001)



KF 200 SO-PE-7 (KF200-13-001)



KF 200 PA-4V-1P (KF200-13-002)

SECURITY – STANDARD FOR TIMBER/ALUMINIUM ENTRANCE DOORS

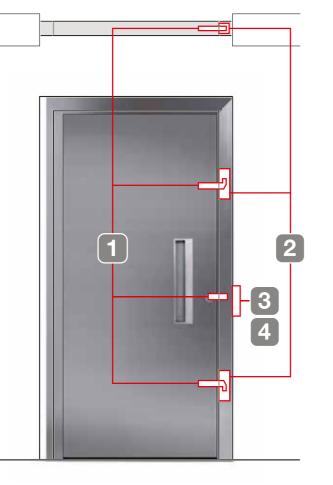
Timber/aluminium entrance doors in the standard version, offer reliable security and protection from uninvited intruders. In connection with the high security cylinder X-tra and a security handle set, these door systems achieve tested security in resistance class WK 2 (acc. to DIN V ENV 1627).



HOOK BOLT Best possible locking at the top and bottom, of the multi-point locking system.



CLOSING PIECE Vertical screwed on closing pieces – both hook bolts engage in them.





ETOE (NORMAL FUNCTION) Door can only be opened when signal given (button pressed – one touch) (no permanent contact).



ETOA (DELAY FUNCTION) Door remains unlocked after signal has been given until door is opened.

Security

SECURITY – STANDARD FOR ALUMINIUM ENTRANCE DOORS

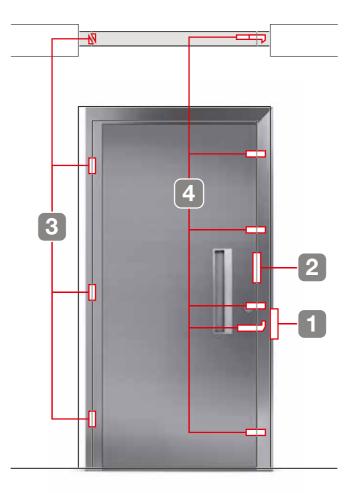
Best security. For optimum and enhanced security requirements Internorm offers 5-point locking, where the door locks automatically. In addition, the door can also be opened via a fingerscan (biometric recognition), transponder or wireless sender.



DOOR LOCKING CONTACT (upon request) enables monitoring, if the door is locked.



DOOR BLOCK TSH (UPON REQUEST) operated as opening restrictor outside via the main lock (no cylinder outside). Controlled inside via turn knob.





HINGE SECURITY (Available upon request)



MULTI-POINT LOCKING 5-point locking with main bolt, two hook bolts and two steel bolts and an additional continuous solid striking bead – for improved and higher security.

STANDARD & HIGH SECURITY CYLINDERS FOR ALL DOOR SYSTEMS





The **standard cylinder*** is equipped with scanning and drill-proof protection, plus 2 steel pins.

The **high security cylinder*** with three-dimensional, patented scanning and drill-proof protection, is also resistant to pressure and wrenching. The special large shape of the key enables easy locking and prevents bending and breaking of the key.



Each high security cylinder comes with a personalised **security card.** This is an important proof of identity when re-ordering a cylinder or key

*All cylinders are lockable from both sides as standard.



Security

Sekey. YOUR FINGER IS THE KEY bei Fingerprint Zugangskösungen

Have you ever forgotten or lost your key? Have you ever been locked out? Has your key ever been stolen? Why carry around a heavy bunch of keys? The solution is simple – your finger, is the key!



FINGER SCANNER

The integrated finger scanner replaces the conventional key in a convenient way without competition. The control unit is space-saving and securely situated in the door sash. Keys, cards or codes can no longer be forgotten, lost or stolen.

SIMPLE – You can open the door only by "sliding your fingers across." You save your own authorised persons by yourself – no need for a technician or PC.

CONVENIENT – You always have your key "at hand". No more lost, forgotten or a heavy bunch of keys. This technologically clever software is so intelligent, it learns with every scan and recognises growth in children's fingers or change in user behaviour.

SECURE – Your unique fingerprint is more secure than a key which can be taken or lost. Manipulations of the system from outside are impossible. Unauthorised transfer is excluded.



KEYPAD

The ekey home integra keypad is fitted directly into the door or the wall next to the door. Only the ultra flat decor element is visible.

The system is compatible with all e-openers, motoric locks or remote controlled cylinders. A cable transports an encoded opening signal to an electronic relais. The relais sends an opening impulse to the electric lock. Manipulations of the system from outside are therefore excluded.

Opening occurs by typing in a four to ten digit code of your choice. A six digit code is very secure and easy to remember. A pattern can even be taught via the touch screen surface as it is known with mobile phones.

Up to 45 codes can be programmed. Each user can therefore have his own access code. Through this e.g. can the code for the cleaning personnel be deleted at any time and be replaced with a new code.



Warranties

As Europe's leading and largest active international window brand, Internorm looks back on over **80 years of experience** in trendsetting window and door solutions of exceptional reliability and longevity. We can guarantee the following:

Warranty	 No unnatural colour changes or cracked surfaces due to weather influences for white window and door profiles made of UPVC, with the exception of mitre cracks. No unnatural colour changes or cracked inside surfaces due to weather influences for foil-coated window and door profiles made of UPVC, with the exception of mitre cracks. No unnatural colour changes or cracked surfaces due to weather influences for anodised or powder coated window and door profiles made of aluminium No condensation between the panes of insulating glass. The function of the wood, thermal foam and aluminium profile compounds is guaranteed for all Internorm timber/aluminium window systems, provided that the Internorm installation and maintenance guidelines have been adhered to. The function of the adhesive and the sealing of insulation glass panes with the window profiles is guaranteed for all Internorm timber/ aluminium timber/ aluminium window systems, provided that the Internorm installation and maintenance guidelines have been adhered to. The glue connection of glued Georgian/feature bars.
Warranty 5 YEARS	 PVD coated door handles are guaranteed against corrosion if there is no mechanical damage. No unnatural colour changes or surface cracks due to weather influences in door fillings. There is no guarantee for changes in the surface appearance as a result of dirt.
Warranty S YEARS	 No unnatural colour changes or surface cracks due to weather influences for roller shutter profiles made of UPVC. No unnatural colour changes or surface cracks due to weather influences for anodised or powder coated roller shutter and blind profiles made of aluminium. Function of window or door fittings, provided that the Internorm installation and maintenance guidelines have been adhered to.
Assurance 30 YEARS	Furthermore Internorm guarantees safe-guarding that Internorm products can be repeatedly serviced by our experts in such a fashion (original parts not obligatory), to retain their full function for a period of 30 years. However, this presupposes that the frame construction (frame and sash) is not damaged. The 30-year period starts from the production date. The services required to maintain the functionality, including the materials required, labour etc. will be invoiced according to the currently valid rates.

Warranties/Extract: The full wording of our warranty conditions, the exact preconditions for the application of the warranty, and what you should do in the event of a claim, can all be found in the Internorm Maintenance Care and Warranties Manual. You will receive this booklet when your Internorm products are delivered. In addition, it is obtainable from any Internorm distribution partner.

Reasons for door purchase	new building remodelling
Type of building	 single family house or block of flats low-energy house
Selection of frame material	□ timber/aluminium □ aluminium □ UPVC
Door design possibilities	 design fixed elements fanlights colours (all RAL colours, timber decor, metallic decor, stainless steel, timber colours etc.) glass types handles locking/burglary protection
Opening types	 inward opening turn door outward opening turn door
Thermal insulation	\Box passive house suitable thermal insulation $U_W = 0.8 \text{ W/m}^2\text{K}$ \Box low-energy suitable thermal insulation $U_W = 0.8 \text{ up to } 1.0 \text{ W/m}^2\text{K}$ \Box increased thermal insulation $U_W = 1.0 \text{ up to } 1.2 \text{ W/m}^2\text{K}$ \Box standard version $U_W = 1.2 \text{ up to } 1.3 \text{ W/m}^2\text{K}$
Fitting of doors	 qualified specialist fitting with good practise standards (e.g. ÖNORM, RAL etc.) planning of fitting with good practise standards – together with Internorm distribution partner
Care and maintenance	 maintenance contract with qualified Internorm distribution partner maintenance through personal contribution observation of Internorm handbook/warranty, care and maintenance

Checklist for your door purchase

Door quotes - When comparing always observe this:	 door measurements glazing locking construction depth accessories surface version thermal insulation and soundproofing values (acc. to test certificates) number of gaskets design certification mark
Warranty services	 on profiles (discolouration, cracks, show of condensation on insulating glass) on surfaces on glazing on glazing on profiles (discolouration, cracks, show of condensation on insulating glass) on function reliability of the door manufacturer as warrantor market product as security
What services can I expect?	 measuring of door detailed, transparent quote with images fitting maintenance others
Please note:	 local construction regulations adherence to possible design templates funding delivery timescale
Price/performance ratio regards personal demands:	 manufacturing quality comprehensive warranties and longevity maximum energy efficiency – perfect thermal insulation – low heating costs climate protection: lower CO₂ emission through superior thermal insulation burglary protection

Fitting/installation

THE BEST PRODUCTS – ONLY AS GOOD AS THEIR FITTING

Professional fitting of doors is required for perfect functionality and long-term usability. Thermal insulation and impermeability also play an important role in building houses or remodelling. Severe thermal loss can occur especially in the connecting area to the brickwork.

Practise has shown that it is in this area, where condensation and mould can form. Therefore, pay special attention to the right building connection – this depends on an impeccable installation.

Fitting should only be carried out by trained personnel such as your Internorm distribution partner, who can guarantee you installations according to the most up-to-date technology, compliance to the standards and observance to the structural-physical principles which are necessary when installing doors.



Professional fitting will guarantee:

- Protection from rain and wind entering in from the outside
- Excellent thermal and sound insulation
- No condensation in the joint between door and brickwork
- Lasting function and usability

Important points to consider when fitting doors:

 Room air temperature and humidity: The connection to the wall (construction connection joint) needs to be closed off permanently airtight from the inside. This prevents damp warm room air entering into the joint, cooling off and forming condensation and mould.

Thermal insulation/soundproofing:

The middle level of the construction connection joint needs to be filled up completely with insulation material. This level undertakes thermal insulation and soundproofing, but not the function of sealing off against wind or humidity.

• Outside air temperature, rain, wind etc.:

The connection to the brickwork needs to be permanently tight from the outside to prevent it from wind and driving rain. These requirements do not only apply to the window, but also to the window cill connection area. Should humidity enter from the inside, it needs to be able to escape to the outside via the sealing (permeable).

Own weight:

Load bearing occurs via packers, fixing is carried out via frame rawl plugs or wall anchors. (Nailing does not comply with the state of the art.) The fixing distances are dependent on the frame material.

Movements of the frame construction/building:

Deformations through wind and service loads (leaning against it) and changes in length due to temperatures need to be adjusted by mechanical fixings and distance blocks. Sagging due to the design of the building (especially with large openings) needs to be solved during the planning stage – the elements must not carry any loads resulting from the construction.

Certifications & Awards | Imprint

Internorm



Due to printing and manufacturing technology colour deviations between illustrations in the Door book and the original products may occur.

Your Internorm distribution partner will gladly show you original colour samples.

Obscure glass cannot always be displayed true in colour and structure to the originals.

To avoid misunderstandings, please compare the glass samples at your Internorm distribution partner.

Further information can be found under www.internorm.com.



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